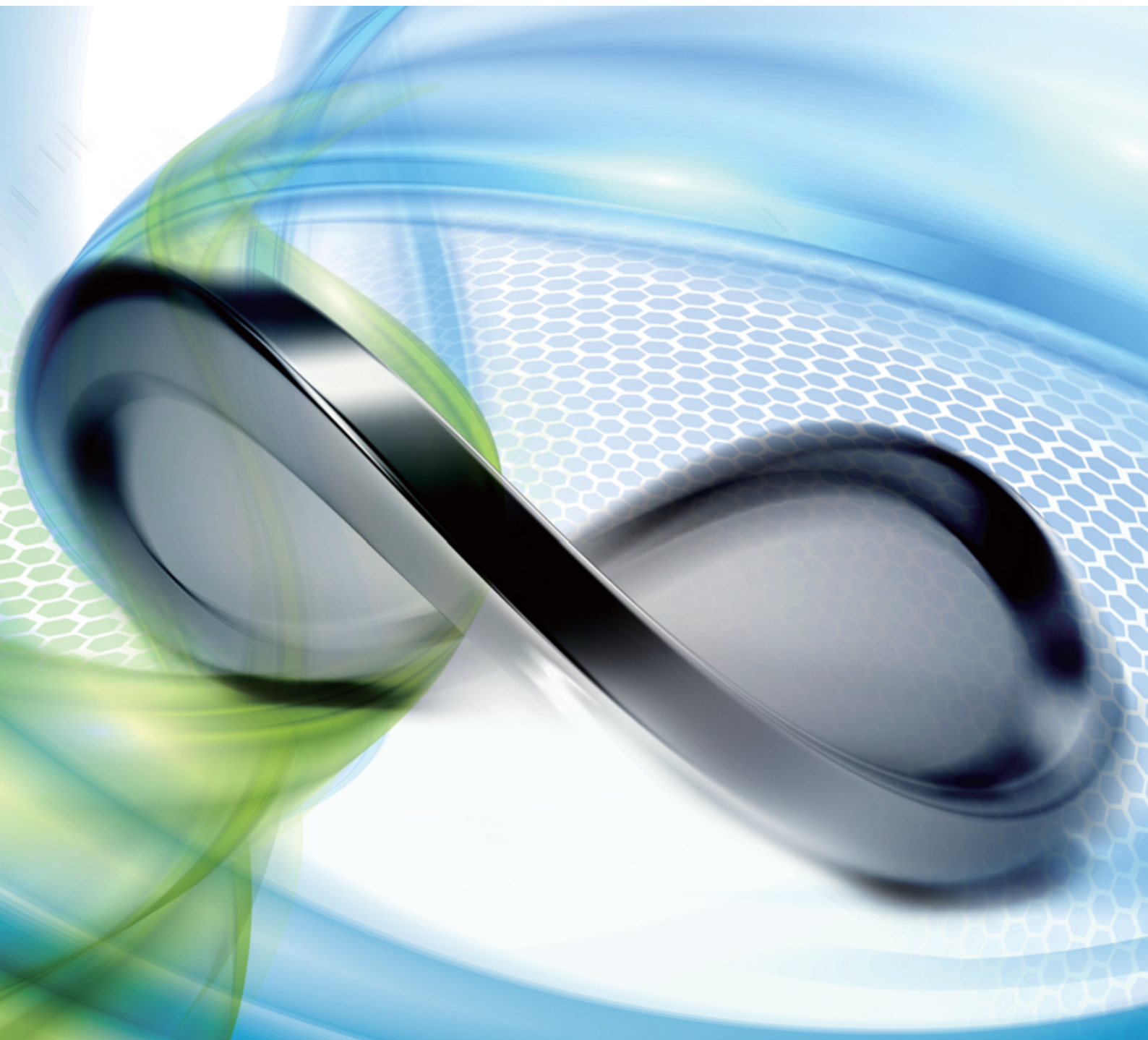
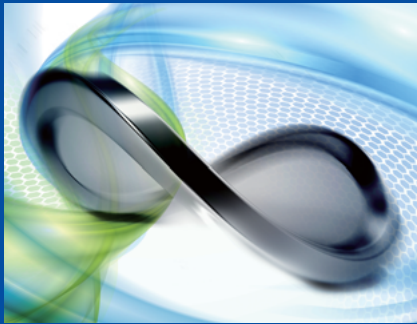




SUPER ENDLESS BELT **SEB**TM



NITTA CORPORATION



SUPER ENDLESS BELT

Excellent Features

1 Seamless Belt

Molded seamless belt with excellent dimensional stability

2 High Revolution Accuracy

Stable pitch line of the seamless belt ensures high revolution accuracy.

3 Compatible with Small Pulley Diameter

Thin, highly flexible, bendable, abrasion resistant and durable; SEB provides superior performance when used for precision power transmission equipment and conveyors with small pulleys.

4 High Oil/Chemical Resistance

Highly resistant to almost all chemicals
Suitable for a wide range of power transmission and conveyance

5 High Environmental Resistance

High resistance to environment including cold, heat and ozone
Suitable for a wide range of uses

6 Maintenance Free

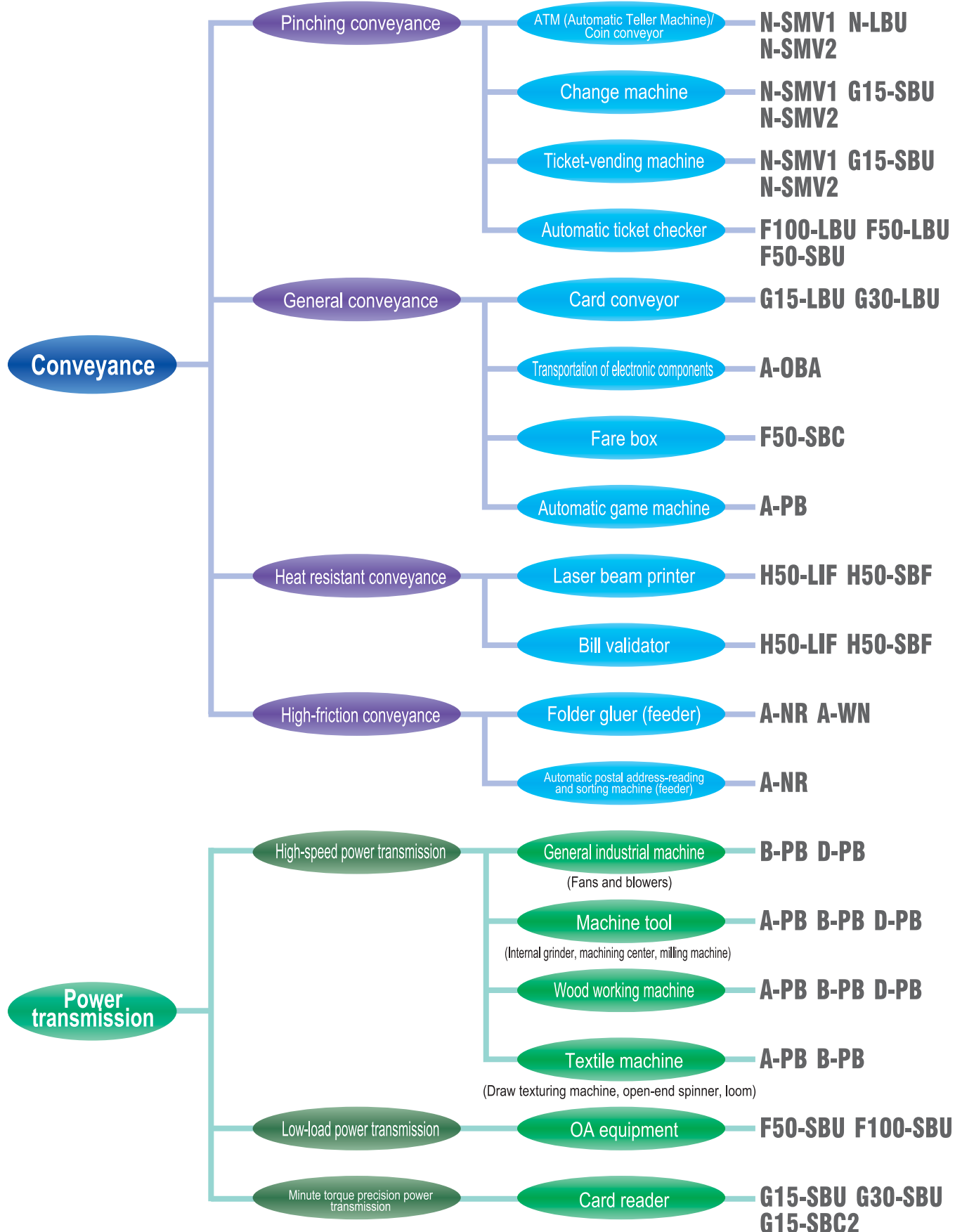
Excellent tension retaining properties
Maintenance (belt replacement, etc.) unnecessary for a long time

7 A Variety of Types

You can select a belt appropriate for your use from a variety of belts with different surface materials, tension members, structures, etc.

Suitable for Every Place and Every Use

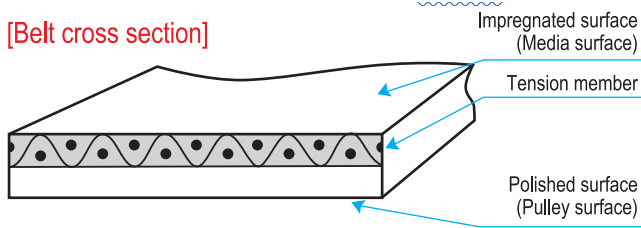
Major Applications



Belt Structure and Properties

N (G15/G30/F50/F100) -S□□ Type

[Belt cross section]



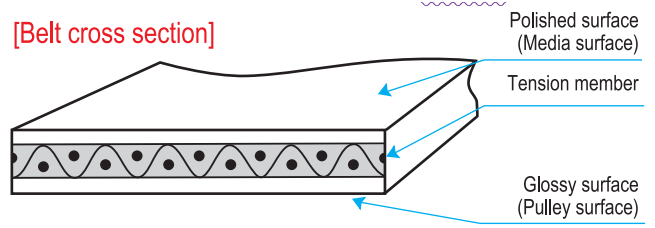
[Features]

[Conveying paper sheets pinched between belts]

- The tension member is on the impregnated surface side; there is not much difference between the belt speed and the media speed.
- The facing tension members are close to each other; even in a winding layout, there is not much difference among the belt speeds.
- Due to little difference among the speeds, sliding resistance (load caused by the pinching layout) is low, thus reducing power consumption of the machine.

N (G15/G30/F50/F100) -L□□ Type

[Belt cross section]



[Features]

[Conveying hard cards pinched between belts]

- When a card contacts with a belt at a sharp angle (on a pulley) during carrying-in/out, damage to the tension member is absorbed by the surface rubber.

[Labeling]

Example: **G15 - SBU 15^W × 300^L × 0.65^T**

↑
Series
↑
Structure
↑
Width (mm)
↑
Inner peripheral length (mm)
↑
Thickness (mm)
[Un necessary for the standard specification]

Rubber Properties by Belt Types

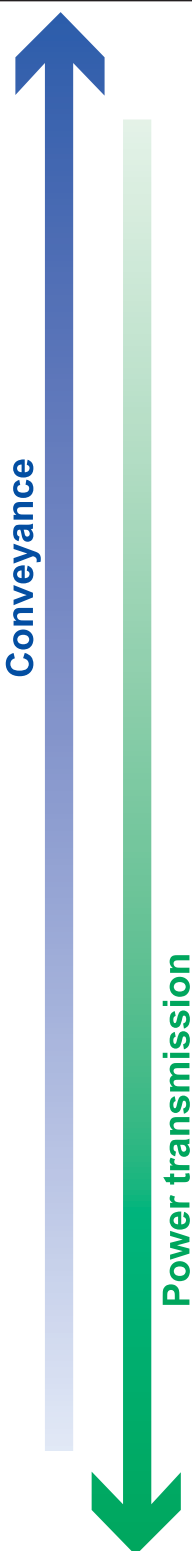
| Properties | | | | | | | |
|-------------|---|------------------|---------------------|----------------|------------------|-----------------|---------------------|
| Belt Type | | Crack resistance | Abrasion resistance | Oil resistance | Ozone resistance | Heat resistance | Antistatic property |
| N-SMV1,V2 | | ● | ● | ● | ● | ▲ | ● |
| N-LBU | | ● | ● | ● | ● | ▲ | ○ |
| G15, G30 | —□BU | ● | ● | ● | ● | ▲ | ○ |
| F50 | —□BC | ● | ○ | ○ | ● | ○ | ● |
| F100 | —□B | ○~▲ | ● | ● | ▲ | ▲~○ | ● |
| H50 | | ○ | ▲ | ● | ● | ● | × |
| XA, A, B, D | —PB | ○~▲ | ● | ● | ▲ | ▲~○ | ● |
| A | —PC | ● | ○ | ○ | ● | ○ | ● |
| A | —OBA | ○~▲ | ● | ● | ▲ | ▲~○ | ● |
| B | —PSS | ○~▲ | ● | ● | ▲ | ▲~○ | ● |
| GS | —OC | ● | ○ | ○ | ● | ○ | ● |
| A | —NR ^(High friction against the conveyor surface) | × | ▲ ※1 | × | × | × | ○ |
| A | —WN ^(High friction against the conveyor surface) | × | ▲ ※1 | × | × | × | × |

※ 1 Excellent as a feeder belt

● Especially excellent ○ Excellent ▲ Examination needed depending on use conditions × Poor



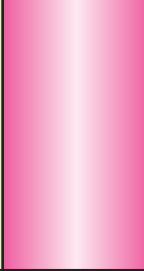
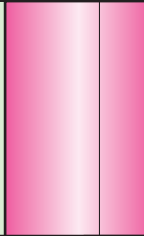
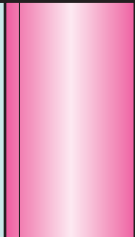

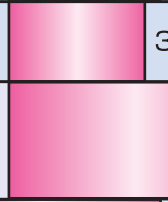





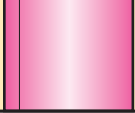
A variety of products available to meet your

List of Products (SEB™)

| Major Applications | Tension member | | Series | Type | Properties | Recommended elongation rate (%) |
|---|-----------------------------------|------------------------------|--------|---------|---|---------------------------------|
| | Structure | Material | | | | |
|  | High-stretch seamless knit fabric | Polyester | N | L B U | ● High stretch and high precision conveyance | 5.0 |
| | | | | SMV 1 | | |
| | | | | SMV 2 | | |
| | Seamless woven fabric | Polyester | G15 | S B U | ● High precision conveyance ● Minute torque power transmission ● Precision power transmission | 2.0 |
| | | | | L B U | | |
| | | | | S B C 1 | | |
| | | | | S B C 2 | | |
| | | | | L B C | | |
| | | | | S B | | |
| | | | | L B | | |
| | | | G30 | S B U | ● High-precision conveyance ● Small torque power transmission ● Precision power transmission | 2.0 |
| | | | | L B U | | |
| | | | | S B C 1 | | |
| | | | | S B C 2 | | |
| | | | | L B C | | |
| | | | | L B | | |
| | | Polyester | F50 | S B U | ● Low-load power transmission ● High-speed conveyance | 2.0 |
| | | | | L B U | | |
| | | | | S B C 2 | | |
| | | | | L B C | | |
| | | | | S B | | |
| | | | | L B | | |
| | | | F100 | S B U | ● Low-load power transmission ● High-speed conveyance | 2.0 |
| | | | | L B U | | |
| | | | | S B C 2 | | |
| | | | | L B C | | |
| | | | | S B | | |
| | | | | L B | | |
| | Cord | Polyester | X A | P B | ● Low-torque, high-speed power transmission | 1.0 |
| | | | A | P B | ● Low-torque power transmission ● High-speed power transmission ● Low vibration | 1.0 |
| | | | | P C | | |
| | | | | O B A | | 0.5 |
| | | | | N R | | 0.5 |
| | | | | W N | | 0.5 |
| | | | B | P B | ● Medium-torque power transmission ● High-speed power transmission | 1.0 |
| | | | | P S S | | |
| | | | D | P B | ● High-torque power transmission | 1.0 |
| | | Glass fiber | G S | O C | ● High modulus ● Sliding conveyance | 0.3 |
| Heat resistant, lightweight conveyance and power transmission | Seamless woven fabric | Special heat-resistant fiber | H50 | L I F | ● High-temperature conveyance ● High-temperature, low-torque power transmission | 2.0 |
| | | | | S I F | | |
| | | | | L B F | | |

needs accurately and efficiently

 Approximate range of use

| | Breaking Strength (N/mm width) | Approximate Range of Standard Belt Transmitted Power (per 10 mm width) | | | Page |
|--|-----------------------------------|--|---|-----------------|----------|
| | | 1 | 10 | 10 ² | |
| | 11.8 | 1.47N |  | 4.12N | 6 to 7 |
| | 6.86 | | | | |
| | 9.31 | | | | |
| | | 1.95N |  | 5.48N | |
| | 8.83 | 2.45N |  | 6.86N | 8 to 9 |
| | 17.7 | 5.00N |  | 13.6N | 10 to 11 |
| | 24.5 | 8.24N |  | 22.75N | 12 to 13 |
| | 39.2 | 13.24N |  | 36.38N | 14 to 15 |
| | 29.4 | 12.36N |  | 34.12N | 16 to 17 |
| | 58.8 | 12.36N |  | 68.25N | |
| | | 6.18N |  | 34.12N | |
| | 118 | 49.62N |  | 136.51N | 18 to 19 |
| | 235 | 99.34N |  | 273.11N | |
| | 216 | 24.81N |  | 68.25N | |
| | 24.5 | 8.24N |  | 22.75N | 20 to 21 |

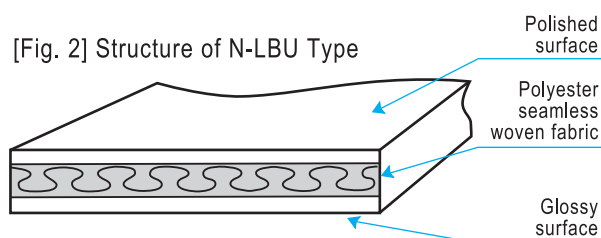
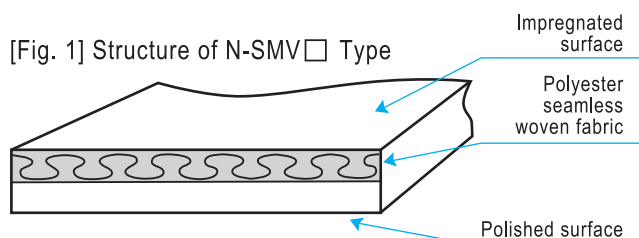
Pinching Conveyor Belt

N Series

Feature: High-stretch, high-precision conveyor belt; easy installation available even in a complicated layout

Use: Pinching conveyance for ATM and ticket-vending machines

Cross Section



●Types and Properties

| | Item | | N-SMV1 | N-SMV2 | N-LBU |
|----|---|-----------------------------------|---------------------|---------------------|-------------------|
| 1 | Structure | | Fig. 1 | Fig. 1 | Fig. 2 |
| 2 | Available width (mm) | | 8~200 | 8~200 | 8~200 |
| 3 | Standard thickness (mm) | | 0.65 | 0.65 | 1.0 |
| 4 | Rubber material | | Millable urethane | Millable urethane | Millable urethane |
| 5 | Surface figure | | Impregnated surface | Impregnated surface | Polished surface |
| 6 | Pulley surface figure | | Polished surface | Polished surface | Glossy surface |
| 7 | Weight | | 8 | 8 | 12 |
| 8 | Breaking strength (N/mm width) | | 6.86 | 9.31 | 11.8 |
| 9 | Standard elongation rate (%) | | 5.0 | 5.0 | 5.0 |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | | 0.88 | 1.18 | 0.98 |
| 11 | Friction coefficient | Top surface (against paper sheet) | 0.3 to 0.6 | 0.3 to 0.6 | 0.4 to 0.8 |
| | | Bottom surface (against SUS) | 0.4 to 0.8 | 0.4 to 0.8 | 0.5 to 1.0 |
| 12 | Minimum pulley diameter (mm) | | φ8 | φ8 | φ10 |
| 13 | Operating temperature range | | −20 to +60 | −20 to +60 | −20 to +60 |

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 8 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm)

| Thickness | Tolerance |
|-------------------------------|-----------|
| 0.6 or more and less than 0.8 | ±0.05 |
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

(3) N-SMV1/SMV2 (Thickness: 0.65 mm): List of Inner Peripheral Lengths (mm)

| Less than 200 | | | 200 or more and less than 300 | | 300 or more and less than 500 | | | 500 or more and less than 800 | | | 800 or more and less than 1100 | | 1100 or more | |
|----------------|-------|-------|-------------------------------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------|--------------------------------|--------|--------------------|--------|
| Tolerance: ± 2 | | | Tolerance: ± 3 | | Tolerance: ± 4 | | | Tolerance: ± 6 | | | Tolerance: ± 7 | | Tolerance: ± 0.8 % | |
| 80.0 | 120.0 | 155.0 | 201.0 | 248.0 | 300.0 | 362.0 | 425.0 | 503.0 | 593.0 | 724.0 | 804.0 | 1033.0 | 1108.0 | 1504.0 |
| 82.0 | 123.0 | 156.0 | 202.0 | 249.0 | 301.0 | 367.0 | 426.0 | 505.0 | 595.0 | 734.0 | 820.0 | 1048.0 | 1123.0 | 1543.0 |
| 84.0 | 125.0 | 160.0 | 204.0 | 251.0 | 304.0 | 371.0 | 427.0 | 510.0 | 600.0 | 740.0 | 835.0 | 1057.0 | 1143.0 | 1558.0 |
| 86.0 | 127.0 | 161.0 | 205.0 | 252.0 | 305.0 | 372.0 | 429.0 | 519.0 | 604.0 | 747.0 | 854.0 | 1066.0 | 1149.0 | |
| 90.0 | 128.0 | 163.0 | 206.0 | 254.0 | 306.0 | 376.0 | 431.0 | 522.0 | 607.0 | 754.0 | 855.0 | 1072.0 | 1150.0 | |
| 93.0 | 129.0 | 164.0 | 208.0 | 256.0 | 309.0 | 381.0 | 437.0 | 529.0 | 614.0 | 756.0 | 856.0 | 1073.0 | 1171.0 | |
| 97.0 | 130.0 | 167.0 | 212.0 | 261.0 | 310.0 | 384.0 | 443.0 | 533.0 | 619.0 | 760.0 | 862.0 | 1078.0 | 1181.0 | |
| 100.0 | 132.0 | 168.0 | 213.0 | 264.0 | 313.0 | 388.0 | 447.0 | 536.0 | 630.0 | 765.0 | 873.0 | 1080.0 | 1198.0 | |
| 101.0 | 133.0 | 171.0 | 214.0 | 267.0 | 318.0 | 390.0 | 452.0 | 537.0 | 639.0 | 770.0 | 882.0 | 1088.0 | 1208.0 | |
| 103.0 | 135.0 | 173.0 | 218.0 | 270.0 | 318.0 | 390.0 | 452.0 | 537.0 | 639.0 | 770.0 | 882.0 | 1088.0 | 1208.0 | |
| 104.0 | 138.0 | 176.0 | 222.0 | 272.0 | 320.0 | 391.0 | 454.0 | 542.0 | 642.0 | 775.0 | 883.0 | 1096.0 | 1213.0 | |
| 106.0 | 139.0 | 177.0 | 222.5 | 275.0 | 322.0 | 393.0 | 457.0 | 545.0 | 653.0 | 790.0 | 904.0 | | 1238.0 | |
| 107.0 | 139.5 | 180.0 | 223.0 | 277.0 | 325.0 | 397.0 | 458.0 | 548.0 | 655.0 | | 914.0 | | 1259.0 | |
| 108.0 | 140.0 | 181.0 | 225.0 | 278.0 | 326.0 | 402.0 | 459.0 | 552.0 | 661.0 | | 919.0 | | 1270.0 | |
| 110.0 | 142.0 | 182.0 | 228.0 | 282.0 | 328.0 | 406.0 | 464.0 | 557.0 | 665.0 | | 941.0 | | 1279.0 | |
| 111.0 | 143.0 | 184.0 | 230.0 | 283.0 | 328.0 | 406.0 | 464.0 | 557.0 | 665.0 | | 941.0 | | 1279.0 | |
| 112.0 | 144.0 | 186.0 | 235.0 | 285.0 | 329.0 | 410.0 | 467.0 | 559.0 | 669.0 | | 956.0 | | 1309.0 | |
| 113.0 | 145.0 | 190.0 | 237.0 | 285.5 | 330.0 | 411.0 | 468.0 | 563.5 | 674.0 | | 966.0 | | 1317.0 | |
| 114.0 | 146.0 | 192.0 | 238.0 | 286.0 | 332.0 | 412.0 | 470.0 | 564.0 | 680.0 | | 979.0 | | 1341.0 | |
| 115.0 | 149.0 | 193.0 | 240.0 | 287.0 | 339.0 | 414.0 | 474.0 | 572.0 | 689.0 | | 986.0 | | 1356.0 | |
| 116.0 | 150.0 | 195.0 | 241.0 | 288.0 | 345.0 | 416.0 | 482.0 | 578.0 | 697.0 | | 1001.0 | | 1405.0 | |
| 117.0 | 151.0 | 199.0 | 243.5 | 290.0 | 349.0 | 420.0 | 493.0 | 583.0 | 700.0 | | 1007.0 | | 1425.0 | |
| 118.0 | 154.0 | | 244.0 | 292.0 | 350.0 | 421.0 | 495.0 | 586.0 | 704.0 | | 1022.0 | | 1441.0 | |
| | | | 246.0 | 297.0 | 352.0 | 423.0 | | 589.0 | 711.0 | | 1027.0 | | 1457.0 | |
| | | | 247.0 | 299.0 | 358.0 | 424.0 | | 590.0 | 712.0 | | 1029.0 | | 1488.0 | |

(4) N-LBU (Thickness: 1.0 mm): List of Inner Peripheral Lengths (mm)

| Less than 200 | | | 200 or more and less than 300 | | 300 or more and less than 500 | | | 500 or more and less than 800 | | | 800 or more and less than 1100 | | 1100 or more | |
|----------------|-------|-------|-------------------------------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------|--------------------------------|--------|--------------------|--------|
| Tolerance: ± 2 | | | Tolerance: ± 3 | | Tolerance: ± 4 | | | Tolerance: ± 6 | | | Tolerance: ± 7 | | Tolerance: ± 0.8 % | |
| 82.5 | 121.0 | 160.0 | 201.5 | 252.5 | 300.0 | 365.5 | 427.5 | 506.5 | 597.0 | 716.5 | 809.0 | 1063.0 | 1102.0 | 1495.0 |
| 84.0 | 121.5 | 162.5 | 203.5 | 254.0 | 302.5 | 371.0 | 428.5 | 508.5 | 599.5 | 728.5 | 824.5 | 1071.5 | 1113.5 | 1511.0 |
| 86.0 | 125.0 | 164.0 | 205.0 | 255.0 | 303.0 | 374.0 | 429.0 | 514.0 | 604.0 | 738.5 | 840.0 | 1077.0 | 1128.5 | 1550.0 |
| 88.0 | 127.5 | 166.0 | 207.5 | 257.5 | 304.5 | 375.0 | 430.0 | 523.0 | 608.0 | 745.0 | 859.0 | 1079.0 | 1149.0 | 1565.0 |
| 93.0 | 129.0 | 167.0 | 208.5 | 259.5 | 307.0 | 376.0 | 433.0 | 523.5 | 611.0 | 751.5 | 859.5 | 1083.0 | 1155.0 | |
| 95.5 | 131.0 | 170.0 | 211.5 | 264.0 | 309.0 | 380.0 | 435.0 | 526.5 | 618.5 | 759.0 | 866.5 | 1085.5 | 1156.0 | |
| 96.5 | 132.5 | 171.0 | 214.5 | 266.5 | 310.0 | 385.0 | 441.0 | 533.0 | 623.5 | 764.0 | 878.5 | 1094.0 | 1177.0 | |
| 99.5 | 134.5 | 174.0 | 215.5 | 270.5 | 312.5 | 388.0 | 447.0 | 538.0 | 634.5 | 770.0 | 886.5 | | 1187.0 | |
| 103.0 | 136.0 | 176.0 | 216.5 | 273.5 | 316.0 | 391.0 | 451.0 | 540.5 | 640.5 | 773.0 | 909.0 | | 1204.5 | |
| 104.0 | 138.0 | 179.0 | 217.5 | 275.5 | 321.5 | 393.5 | 456.0 | 546.0 | 643.0 | 779.5 | 919.0 | | 1214.0 | |
| 106.0 | 140.5 | 180.5 | 220.5 | 277.5 | 321.5 | 397.0 | 458.0 | 549.0 | 646.5 | 794.0 | 923.5 | | 1219.5 | |
| 106.5 | 141.5 | 183.5 | 224.5 | 280.5 | 323.0 | 397.0 | 458.0 | 549.0 | 646.5 | 794.0 | 923.5 | | 1219.5 | |
| 108.5 | 142.0 | 184.5 | 225.5 | 281.0 | 325.0 | 400.0 | 460.5 | 552.0 | 657.0 | | 946.0 | | 1244.0 | |
| 109.0 | 143.0 | 187.5 | 228.5 | 284.5 | 328.5 | 401.0 | 463.0 | 556.5 | 659.0 | | 961.0 | | 1265.0 | |
| 111.0 | 145.0 | 189.5 | 231.5 | 285.0 | 329.0 | 405.5 | 467.5 | 561.0 | 665.0 | | 972.0 | | 1276.0 | |
| 112.0 | 146.0 | 192.5 | 233.0 | 286.5 | 331.5 | 409.0 | 471.0 | 562.5 | 669.5 | | 974.0 | | 1285.0 | |
| 113.0 | 147.5 | 194.5 | 238.5 | 288.0 | 332.0 | 413.5 | 474.0 | 563.0 | 673.5 | | 991.0 | | 1315.5 | |
| 114.5 | 149.0 | 196.0 | 239.0 | 288.5 | 335.0 | 415.0 | 478.0 | 567.5 | 678.0 | | 1007.0 | | 1323.5 | |
| 115.5 | 152.0 | 197.5 | 241.5 | 290.0 | 342.0 | 416.0 | 486.0 | 568.0 | 684.0 | | 1012.0 | | 1347.0 | |
| 116.0 | 153.0 | | 243.5 | 291.0 | 349.0 | 417.0 | 496.5 | 576.5 | 693.0 | | 1027.0 | | 1362.0 | |
| 117.5 | 153.5 | | 244.0 | 293.5 | 353.0 | 419.0 | 499.0 | 582.0 | 701.0 | | 1032.5 | | 1412.0 | |
| 119.0 | 156.5 | | 247.0 | 295.0 | 354.0 | 423.0 | | 587.5 | 704.5 | | 1034.5 | | 1432.0 | |
| 119.5 | 158.0 | | 249.0 | | 355.0 | 425.0 | | 590.0 | 709.0 | | 1038.5 | | 1447.0 | |
| | | | 249.5 | | 361.0 | 426.5 | | 593.5 | 716.0 | | 1053.5 | | 1464.0 | |

* If you wish to order a product with a size other than the standard, consult us.

* SEB is built to order; the minimum order quantity is one lot. For details, contact our agencies or our sales representative.

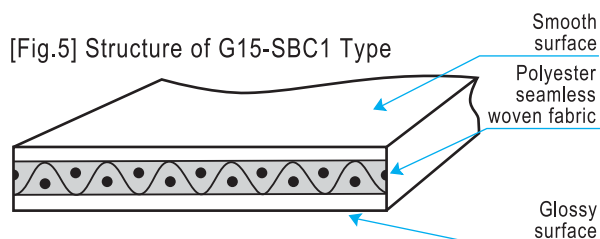
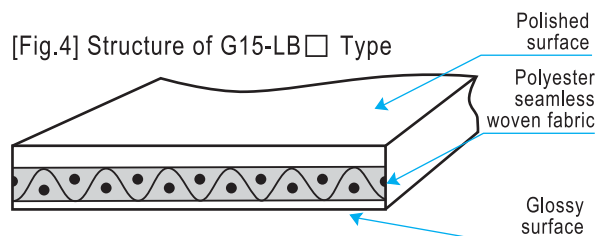
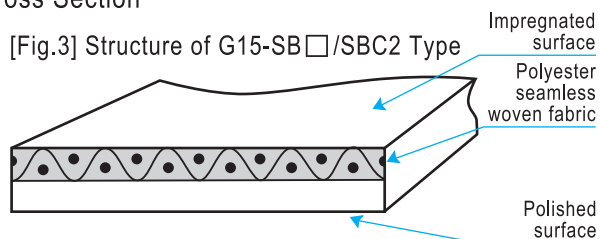
Conveyor and Low-Load Power Transmission Belt

G15 Series

Feature: This belt, which uses thin, polyester seamless woven fabric as a tension member, is applied to conveyance and low-load power transmission.

Use: ATM, copy machine sorters, minute-torque precision power transmission, OA equipment, etc.

Cross Section



● Types and Properties

| | Item | G15-SBU | G15-LBU | G15-SBC1 | G15-SBC2 | G15-LBC | G15-SB | G15-LB | |
|----|---|---------------------|-------------------|--------------------|---------------------|--------------------|---------------------|------------------|------------|
| 1 | Structure | Fig. 3 | Fig. 4 | Fig. 5 | Fig. 3 | Fig. 4 | Fig. 3 | Fig. 4 | |
| 2 | Available width (mm) | 3to200 | 3to200 | 3to200 | 3to200 | 3to200 | 3to200 | 3to200 | |
| 3 | Standard thickness (mm) | 0.65 | 1.0 | 0.43 | 0.6 | 1.0 | 0.65 | 1.0 | |
| 4 | Rubber material | Millable urethane | Millable urethane | Chloroprene rubber | Chloroprene rubber | Chloroprene rubber | Nitrile rubber | Nitrile rubber | |
| 5 | Surface figure | Impregnated surface | Polished surface | Smooth surface | Impregnated surface | Polished surface | Impregnated surface | Polished surface | |
| 6 | Pulley surface figure | Polished surface | Glossy surface | Glossy surface | Polished surface | Glossy surface | Polished surface | Glossy surface | |
| 7 | Weight | 6.5 | 10 | 4.5 | 6 | 10 | 6.5 | 10 | |
| 8 | Breaking strength (N/mm width) | 8.83 | 8.83 | 8.83 | 8.83 | 8.83 | 8.83 | 8.83 | |
| 9 | Standard elongation rate (%) | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | 1.47 | 1.47 | 1.47 | 1.47 | 1.47 | 1.47 | 1.47 | |
| 11 | Friction coefficient (against SUS) | Top surface | 0.3 to 0.6 | 0.4 to 0.8 | 0.4 to 0.9 | 0.3 to 0.6 | 0.4 to 0.8 | 0.3 to 0.6 | 0.4 to 0.8 |
| | | Pulley surface | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.9 | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.8 | 0.5 to 1.0 |
| 12 | Minimum pulley diameter (mm) | φ6 | φ10 | φ5 | φ6 | φ10 | φ8 | φ15 | |
| 13 | Operating temperature range | -20to+60 | -20to+60 | -20to+80 | -20to+80 | -20to+80 | -20to+80 | -20to+80 | |

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 3 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm) *For G15-SBC, only

| Thickness | Tolerance |
|-------------------------------|-----------|
| ※0.43 | ±0.05 |
| 0.6 or more and less than 0.8 | ±0.05 |
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

(3) G15-SB/SBU/SBC2/G30-SBC* Type: List of Inner Peripheral Lengths (mm)

*See (3) of P. 11.

| Inner peripheral length of less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|--|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 97.0 | 138.0 | 186.0 | 247.0 | 300.0 | 373.5 | 455.0 | 504.0 | 601.5 | 702.0 | 906.5 | 1111.0 |
| 100.5 | 139.0 | 190.0 | 247.5 | 300.5 | 377.5 | 458.0 | 506.0 | 605.5 | 706.5 | 916.5 | 1126.0 |
| 101.0 | 139.5 | 192.0 | 250.0 | 302.0 | 382.0 | 460.5 | 511.0 | 608.5 | 713.0 | 920.5 | 1146.5 |
| 103.5 | 140.5 | 193.5 | 251.5 | 304.5 | 385.5 | 465.0 | 511.5 | 616.0 | 714.0 | 943.5 | 1152.0 |
| 104.0 | 142.0 | 195.0 | 252.5 | 306.0 | 389.0 | 468.5 | 520.0 | 621.0 | 726.0 | 958.5 | 1153.5 |
| 105.5 | 143.5 | 198.5 | 255.0 | 307.0 | 391.5 | 471.5 | 520.5 | 632.0 | 736.0 | 969.0 | 1174.5 |
| 106.5 | 145.0 | 201.0 | 256.5 | 310.0 | 394.5 | 475.5 | 524.0 | 640.5 | 741.5 | 982.0 | 1184.5 |
| 108.5 | 146.0 | 202.5 | 261.0 | 313.5 | 398.5 | 483.5 | 530.0 | 644.0 | 742.5 | 988.5 | 1202.0 |
| 109.5 | 149.5 | 205.5 | 264.5 | 319.0 | 403.0 | 494.0 | 535.0 | 654.5 | 749.0 | 1004.5 | 1211.5 |
| 110.5 | 150.5 | 206.0 | 267.5 | 320.5 | 406.5 | 496.0 | 538.0 | 656.5 | 756.5 | 1009.0 | 1217.0 |
| 112.5 | 151.0 | 209.0 | 271.0 | 322.5 | 411.0 | | 543.5 | 662.5 | 761.5 | 1024.5 | 1241.5 |
| 113.5 | 154.0 | 212.0 | 273.0 | 325.5 | 412.5 | | 546.5 | 667.0 | 767.5 | 1030.0 | 1262.5 |
| 114.0 | 156.0 | 213.5 | 275.5 | 326.5 | 413.5 | | 549.5 | 671.0 | 770.5 | 1032.0 | 1273.5 |
| 115.0 | 157.5 | 215.0 | 277.5 | 329.0 | 414.5 | | 554.0 | 675.5 | 777.0 | 1036.0 | 1282.5 |
| 116.5 | 160.0 | 218.0 | 278.5 | 329.5 | 416.5 | | 558.0 | 681.5 | 791.5 | 1051.0 | 1313.0 |
| 117.5 | 161.5 | 222.0 | 282.5 | 330.0 | 420.5 | | 558.5 | 690.5 | 806.5 | 1060.5 | 1321.0 |
| 118.5 | 163.5 | 223.0 | 284.0 | 332.5 | 422.5 | | 560.0 | 698.5 | 822.0 | 1069.0 | 1344.5 |
| 120.0 | 164.5 | 226.0 | 285.0 | 339.5 | 425.0 | | 560.5 | | 837.5 | 1074.5 | 1359.5 |
| 123.0 | 167.0 | 229.0 | 286.0 | 346.0 | 426.0 | | 565.0 | | 856.5 | 1076.5 | 1409.0 |
| 125.0 | 168.0 | 230.5 | 287.5 | 350.5 | 426.5 | | 565.5 | | 857.0 | 1081.0 | 1429.5 |
| 127.0 | 171.0 | 236.0 | 288.5 | 351.0 | 427.5 | | 573.5 | | 864.5 | 1083.0 | 1445.0 |
| 128.5 | 173.5 | 237.0 | 291.0 | 352.5 | 430.5 | | 579.5 | | 876.0 | 1091.0 | 1461.5 |
| 129.5 | 176.0 | 238.5 | 292.5 | 358.5 | 432.5 | | 585.0 | | 884.0 | 1099.5 | 1492.5 |
| 130.0 | 177.5 | 240.5 | 297.5 | 363.0 | 438.5 | | 587.5 | | | | 1508.5 |
| 132.0 | 180.5 | 241.5 | | 368.5 | 444.5 | | 591.0 | | | | 1547.5 |
| 133.5 | 182.0 | 244.5 | | 372.0 | 448.5 | | 594.5 | | | | 1562.5 |
| 135.5 | 185.0 | 246.5 | | 372.5 | 453.0 | | 597.0 | | | | |

(4) G15-LB□/SBC1 Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|--|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 98.5 | 139.5 | 188.0 | 246.0 | 301.5 | 375.0 | 455.0 | 505.5 | 610.0 | 700.0 | 908.0 | 1101.0 |
| 102.0 | 140.5 | 191.5 | 248.0 | 302.0 | 379.0 | 456.5 | 507.5 | 617.5 | 703.5 | 918.0 | 1112.5 |
| 102.5 | 141.5 | 193.5 | 248.5 | 303.5 | 384.0 | 459.5 | 513.0 | 622.5 | 708.0 | 922.5 | 1127.5 |
| 105.0 | 142.0 | 195.0 | 249.0 | 306.0 | 387.0 | 462.0 | 522.0 | 633.5 | 715.0 | 945.0 | 1148.0 |
| 105.5 | 144.0 | 196.5 | 251.5 | 308.5 | 390.5 | 466.5 | 522.5 | 642.0 | 715.5 | 960.0 | 1154.0 |
| 107.5 | 145.0 | 200.5 | 253.0 | 309.0 | 393.0 | 470.0 | 525.5 | 645.5 | 727.5 | 971.0 | 1155.0 |
| 108.0 | 146.5 | 202.5 | 254.0 | 311.5 | 396.0 | 473.0 | 532.0 | 656.0 | 737.5 | 984.0 | 1176.0 |
| 110.0 | 148.0 | 204.0 | 256.5 | 315.0 | 400.0 | 477.0 | 537.0 | 658.0 | 744.0 | 990.0 | 1186.0 |
| 111.5 | 151.0 | 205.0 | 258.5 | 320.5 | 404.5 | 485.0 | 539.5 | 664.0 | 750.5 | 1006.0 | 1203.5 |
| 112.5 | 152.0 | 206.5 | 263.0 | 322.0 | 408.0 | 495.5 | 545.0 | 668.5 | 758.0 | 1010.5 | 1213.0 |
| 114.0 | 152.5 | 207.5 | 265.5 | 324.0 | 412.5 | 498.0 | 548.0 | 672.5 | 763.0 | 1026.0 | 1218.5 |
| 114.5 | 155.5 | 210.5 | 269.5 | 327.5 | 414.0 | | 551.0 | 677.0 | 769.0 | 1030.0 | 1243.0 |
| 115.0 | 157.5 | 213.5 | 272.5 | 328.0 | 415.0 | | 555.5 | 683.0 | 772.0 | 1033.5 | 1264.0 |
| 116.5 | 159.0 | 214.5 | 274.5 | 330.5 | 416.0 | | 560.0 | 692.0 | 778.5 | 1037.5 | 1275.0 |
| 118.0 | 161.5 | 215.5 | 277.0 | 331.0 | 418.0 | | 561.0 | | 793.0 | 1052.5 | 1284.0 |
| 119.0 | 163.0 | 216.5 | 279.5 | 332.0 | 422.0 | | 561.5 | | 808.0 | 1062.0 | 1314.5 |
| 120.0 | 165.0 | 219.5 | 280.0 | 334.0 | 424.0 | | 566.5 | | 823.5 | 1070.5 | 1322.5 |
| 121.0 | 166.0 | 223.5 | 284.0 | 341.0 | 425.5 | | 567.0 | | 839.0 | 1076.0 | 1346.0 |
| 124.5 | 169.0 | 224.5 | 285.5 | 348.0 | 426.5 | | 575.5 | | 858.5 | 1078.0 | 1361.0 |
| 126.5 | 170.0 | 227.5 | 287.0 | 352.0 | 427.5 | | 581.0 | | 866.0 | 1082.0 | 1411.0 |
| 128.5 | 172.5 | 230.5 | 287.5 | 353.0 | 428.0 | | 586.5 | | 877.5 | 1084.5 | 1431.0 |
| 130.0 | 175.0 | 232.0 | 289.0 | 354.0 | 429.0 | | 589.0 | | 885.5 | 1093.0 | 1446.5 |
| 131.0 | 177.5 | 237.5 | 290.0 | 360.0 | 432.0 | | 592.5 | | | | 1463.0 |
| 131.5 | 179.5 | 238.5 | 292.5 | 364.5 | 434.0 | | 596.0 | | | | 1494.0 |
| 133.5 | 182.5 | 240.5 | 294.0 | 370.0 | 440.0 | | 598.5 | | | | 1510.0 |
| 135.0 | 184.0 | 242.5 | 299.0 | 373.0 | 446.0 | | 603.0 | | | | 1549.0 |
| 137.0 | 186.5 | 243.0 | | 374.0 | 450.0 | | 607.0 | | | | 1564.0 |

*If you wish to order a product with a size other than the standard, consult us.

*SEB is built to order; the minimum order quantity is one lot. For details, contact our agencies or our sales representative

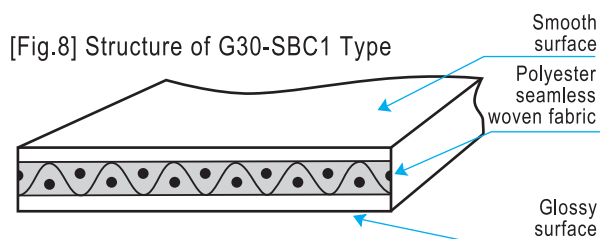
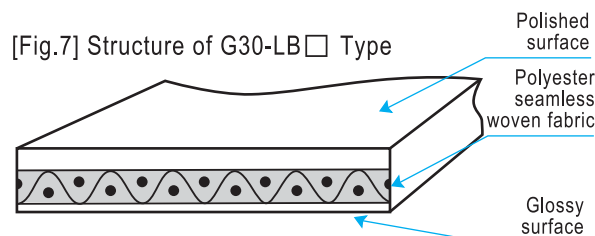
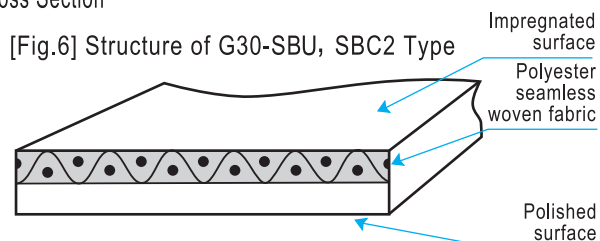
Conveyor and Low-Load Power Transmission Belt

G30 Series

Feature: This belt, which uses thin, polyester seamless woven fabric as a tension member, is applied to conveyance and low-load power transmission.

Use: ATM, copy machine sorters, minute-torque precision power transmission, OA equipment, etc.

Cross Section



● Types and Properties

| Item | G30-SBU | G30-LBU | G30-SBC1 | G30-SBC2 | G30-LBC | G30-LB |
|--|---------------------|-------------------|--------------------|---------------------|--------------------|------------------|
| 1 Structure | Fig. 6 | Fig. 7 | Fig. 8 | Fig. 6 | Fig. 7 | Fig. 7 |
| 2 Available width (mm) | 3 to 200 | 3 to 200 | 3 to 200 | 3 to 200 | 3 to 200 | 3 to 200 |
| 3 Standard thickness (mm) | 0.8 | 1.0 | 0.5 | 0.6 | 1.0 | 1.0 |
| 4 Rubber material | Millable urethane | Millable urethane | Chloroprene rubber | Chloroprene rubber | Chloroprene rubber | Nitrile rubber |
| 5 Surface figure | Impregnated surface | Polished surface | Smooth surface | Impregnated surface | Polished surface | Polished surface |
| 6 Pulley surface figure | Polished surface | Glossy surface | Glossy surface | Polished surface | Glossy surface | Glossy surface |
| 7 Weight | 8 | 10 | 5 | 6 | 10 | 10 |
| 8 Breaking strength (N/mm width) | 17.7 | 17.7 | 17.7 | 17.7 | 17.7 | 17.7 |
| 9 Standard elongation rate (%) | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 |
| 10 Axial load at the standard elongation rate under stable conditions (N/mm width) | 2.94 | 2.94 | 2.94 | 2.94 | 2.94 | 2.94 |
| 11 Friction coefficient (against SUS) | Top surface | 0.3 to 0.6 | 0.4 to 0.8 | 0.4 to 0.9 | 0.3 to 0.6 | 0.4 to 0.8 |
| | Pulley surface | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.9 | 0.4 to 0.8 | 0.5 to 1.0 |
| 12 Minimum pulley diameter (mm) | φ8 | φ10 | φ5 | φ6 | φ10 | φ15 |
| 13 Operating temperature range | -20 to +60 | -20 to +60 | -20 to +80 | -20 to +80 | -20 to +80 | -20 to +80 |

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 3 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm) *For G30-SBC1 only

| Thickness | Tolerance |
|-------------------------------|-----------|
| ※0.50 | ±0.05 |
| 0.6 or more and less than 0.8 | ±0.05 |
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

(3) G30-SBU (Thickness: 0.8 mm) Type: List of Inner Peripheral Lengths (mm)

*For G30-SBC2, see (3) of P. 9.

| Less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|-------------------|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 96.5 | 137.5 | 190.5 | 247.0 | 301.0 | 385.0 | 460.0 | 502.5 | 631.5 | 701.0 | 905.0 | 1108.0 |
| 99.0 | 138.0 | 192.5 | 249.0 | 303.5 | 388.0 | 463.5 | 504.5 | 639.5 | 706.0 | 914.5 | 1123.5 |
| 100.0 | 139.5 | 194.0 | 250.0 | 305.5 | 389.5 | 467.5 | 510.5 | 643.0 | 712.5 | 920.0 | 1144.0 |
| 102.0 | 141.5 | 198.0 | 251.5 | 307.0 | 393.5 | 470.5 | 518.5 | 654.0 | 713.0 | 942.5 | 1150.0 |
| 102.5 | 142.0 | 200.0 | 254.5 | 309.0 | 397.5 | 475.0 | 522.5 | 655.0 | 725.0 | 958.0 | 1150.5 |
| 104.5 | 143.5 | 201.5 | 256.0 | 313.0 | 402.0 | 482.5 | 529.0 | 660.5 | 735.0 | 967.5 | 1171.5 |
| 106.0 | 145.5 | 205.0 | 259.5 | 318.0 | 405.5 | 493.0 | 533.0 | 666.0 | 742.0 | 980.5 | 1181.5 |
| 107.5 | 149.0 | 206.0 | 260.0 | 319.0 | 410.0 | 495.0 | 537.5 | 670.0 | 748.0 | 987.5 | 1199.5 |
| 108.5 | 150.0 | 208.0 | 263.5 | 321.5 | 411.0 | | 543.0 | 674.5 | 755.5 | 1004.0 | 1208.5 |
| 110.0 | 150.5 | 211.5 | 266.5 | 325.5 | 412.5 | | 545.5 | 681.0 | 760.5 | 1008.0 | 1214.5 |
| 111.5 | 153.5 | 213.0 | 270.0 | 326.0 | 413.5 | | 548.5 | 690.0 | 765.5 | 1022.5 | 1239.5 |
| 112.5 | 154.0 | 213.5 | 272.0 | 328.0 | 414.0 | | 552.5 | 698.0 | 770.5 | 1029.0 | 1261.0 |
| 113.0 | 157.0 | 217.0 | 274.0 | 329.0 | 415.5 | | 558.0 | | 776.0 | 1031.0 | 1271.0 |
| 114.0 | 158.5 | 221.0 | 276.5 | 332.0 | 419.0 | | 560.0 | | 790.5 | 1033.5 | 1280.5 |
| 115.0 | 160.5 | 222.0 | 278.0 | 339.0 | 422.0 | | 563.5 | | 805.5 | 1048.5 | 1310.5 |
| 117.0 | 162.5 | 225.0 | 281.0 | 345.5 | 424.5 | | 573.5 | | 821.0 | 1058.0 | 1318.5 |
| 118.0 | 163.5 | 228.0 | 283.0 | 349.5 | 425.0 | | 578.5 | | 836.0 | 1068.0 | 1343.0 |
| 119.5 | 166.5 | 229.5 | 284.5 | 350.0 | 426.0 | | 584.0 | | 856.0 | 1074.0 | 1358.5 |
| 122.5 | 167.5 | 234.5 | 285.0 | 351.5 | 427.0 | | 587.0 | | 863.0 | 1075.0 | 1407.0 |
| 124.5 | 170.5 | 236.0 | 286.0 | 358.0 | 430.0 | | 590.0 | | 874.5 | 1079.0 | 1427.5 |
| 126.0 | 172.0 | 238.0 | 288.0 | 361.5 | 431.5 | | 593.5 | | 883.5 | 1081.5 | 1442.5 |
| 127.5 | 175.5 | 240.0 | 290.0 | 368.0 | 438.0 | | 596.0 | | | 1088.5 | 1459.0 |
| 128.5 | 177.0 | 240.5 | 292.0 | 372.0 | 443.0 | | 600.5 | | | 1097.0 | 1489.5 |
| 129.0 | 180.0 | 244.0 | 297.0 | 372.5 | 447.5 | | 604.5 | | | | 1505.5 |
| 130.5 | 181.0 | 245.5 | 299.0 | 374.0 | 451.0 | | 607.5 | | | | 1545.0 |
| 132.5 | 184.0 | 246.0 | 299.5 | 377.0 | 454.5 | | 615.0 | | | | 1560.0 |
| 134.5 | 189.0 | 246.5 | | 381.5 | 457.0 | | 620.0 | | | | |

(4) G30-LB□/SBC1 Type: List of Inner Peripheral Lengths (mm)

| Less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|-------------------|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 98.5 | 139.5 | 188.0 | 246.0 | 301.5 | 375.0 | 455.0 | 505.5 | 610.0 | 700.0 | 908.0 | 1101.0 |
| 102.0 | 140.5 | 191.5 | 248.0 | 302.0 | 379.0 | 456.5 | 507.5 | 617.5 | 703.5 | 918.0 | 1112.5 |
| 102.5 | 141.5 | 193.5 | 248.5 | 303.5 | 384.0 | 459.5 | 513.0 | 622.5 | 708.0 | 922.5 | 1127.5 |
| 105.0 | 142.0 | 195.0 | 249.0 | 306.0 | 387.0 | 462.0 | 522.0 | 633.5 | 715.0 | 945.0 | 1148.0 |
| 105.5 | 144.0 | 196.5 | 251.5 | 308.5 | 390.5 | 466.5 | 522.5 | 642.0 | 715.5 | 960.0 | 1154.0 |
| 107.5 | 145.0 | 200.5 | 253.0 | 309.0 | 393.0 | 470.0 | 525.5 | 645.5 | 727.5 | 971.0 | 1155.0 |
| 108.0 | 146.5 | 202.5 | 254.0 | 311.5 | 396.0 | 473.0 | 532.0 | 656.0 | 737.5 | 984.0 | 1176.0 |
| 110.0 | 148.0 | 204.0 | 256.5 | 315.0 | 400.0 | 477.0 | 537.0 | 658.0 | 744.0 | 990.0 | 1186.0 |
| 111.5 | 151.0 | 205.0 | 258.5 | 320.5 | 404.5 | 485.0 | 539.5 | 664.0 | 750.5 | 1006.0 | 1203.5 |
| 112.5 | 152.0 | 206.5 | 263.0 | 322.0 | 408.0 | 495.5 | 545.0 | 668.5 | 758.0 | 1010.5 | 1213.0 |
| 114.0 | 152.5 | 207.5 | 265.5 | 324.0 | 412.5 | 498.0 | 548.0 | 672.5 | 763.0 | 1026.0 | 1218.5 |
| 114.5 | 155.5 | 210.5 | 269.5 | 327.5 | 414.0 | | 551.0 | 677.0 | 769.0 | 1030.0 | 1243.0 |
| 115.0 | 157.5 | 213.5 | 272.5 | 328.0 | 415.0 | | 555.5 | 683.0 | 772.0 | 1033.5 | 1264.0 |
| 116.5 | 159.0 | 214.5 | 274.5 | 330.5 | 416.0 | | 560.0 | 692.0 | 778.5 | 1037.5 | 1275.0 |
| 118.0 | 161.5 | 215.5 | 277.0 | 331.0 | 418.0 | | 561.0 | | 793.0 | 1052.5 | 1284.0 |
| 119.0 | 163.0 | 216.5 | 279.5 | 332.0 | 422.0 | | 561.5 | | 808.0 | 1062.0 | 1314.5 |
| 120.0 | 165.0 | 219.5 | 280.0 | 334.0 | 424.0 | | 566.5 | | 823.5 | 1070.5 | 1322.5 |
| 121.0 | 166.0 | 223.5 | 284.0 | 341.0 | 425.5 | | 567.0 | | 839.0 | 1076.0 | 1346.0 |
| 124.5 | 169.0 | 224.5 | 285.5 | 348.0 | 426.5 | | 575.5 | | 858.5 | 1078.0 | 1361.0 |
| 126.5 | 170.0 | 227.5 | 287.0 | 352.0 | 427.5 | | 581.0 | | 866.0 | 1082.0 | 1411.0 |
| 128.5 | 172.5 | 230.5 | 287.5 | 353.0 | 428.0 | | 586.5 | | 877.5 | 1084.5 | 1431.0 |
| 130.0 | 175.0 | 232.0 | 289.0 | 354.0 | 429.0 | | 589.0 | | 885.5 | 1093.0 | 1446.5 |
| 131.0 | 177.5 | 237.5 | 290.0 | 360.0 | 432.0 | | 592.5 | | | | 1463.0 |
| 131.5 | 179.5 | 238.5 | 292.5 | 364.5 | 434.0 | | 596.0 | | | | 1494.0 |
| 133.5 | 182.5 | 240.5 | 294.0 | 370.0 | 440.0 | | 598.5 | | | | 1510.0 |
| 135.0 | 184.0 | 242.5 | 299.0 | 373.0 | 446.0 | | 603.0 | | | | 1549.0 |
| 137.0 | 186.5 | 243.0 | | 374.0 | 450.0 | | 607.0 | | | | 1564.0 |

* If you wish to order a product with a size other than the standard, consult us.

* SEB is built to order; the minimum order quantity is one lot.

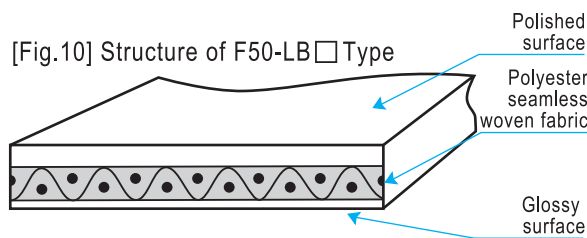
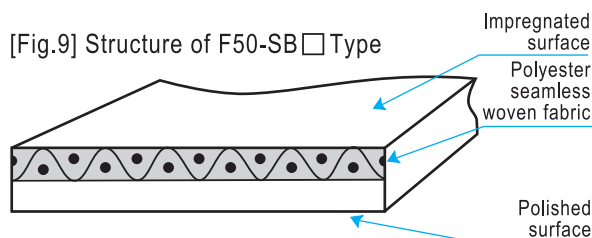
Conveyor and Medium-Load Power Transmission Belt

F50 Series

Feature: This belt, which uses polyester seamless woven fabric as a tension member, is applied to conveyance and power transmission.

Use: OA equipment, ticket-vending machines, ATM, etc.

Cross Section



● Types and Properties

| | Item | F50－SBU | F50－LBU | F50－SBC2 | F50－LBC | F50－SB | F50－LB | |
|----|---|---------------------|-------------------|---------------------|--------------------|---------------------|------------------|------------|
| 1 | Structure | Fig. 9 | Fig. 10 | Fig. 9 | Fig. 10 | Fig. 9 | Fig. 10 | |
| 2 | Available width (mm) | 5 to 200 | 5 to 200 | 5 to 200 | 5 to 200 | 5 to 200 | 5 to 200 | |
| 3 | Standard thickness (mm) | 0.8 | 1.0 | 0.8 | 1.0 | 0.8 | 1.0 | |
| 4 | Rubber material | Millable urethane | Millable urethane | Chloroprene rubber | Chloroprene rubber | Nitrile rubber | Nitrile rubber | |
| 5 | Surface figure | Impregnated surface | Polished surface | Impregnated surface | Polished surface | Impregnated surface | Polished surface | |
| 6 | Pulley surface figure | Polished surface | Glossy surface | Polished surface | Glossy surface | Polished surface | Glossy surface | |
| 7 | Weight | 8 | 10 | 8 | 10 | 8 | 10 | |
| 8 | Breaking strength (N/mm width) | 24.5 | 24.5 | 24.5 | 24.5 | 24.5 | 24.5 | |
| 9 | Standard elongation rate (%) | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | 4.9 | 4.9 | 4.9 | 4.9 | 4.9 | 4.9 | |
| 11 | Friction coefficient (against SUS) | Top surface | 0.3 to 0.6 | 0.4 to 0.8 | 0.3 to 0.6 | 0.4 to 0.8 | 0.3 to 0.6 | 0.4 to 0.8 |
| | | Pulley surface | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.8 | 0.5 to 1.0 |
| 12 | Minimum pulley diameter (mm) | φ 10 | φ 15 | φ 10 | φ 15 | φ 15 | φ 20 | |
| 13 | Operating temperature range | －20 to +60 | －20 to +60 | －20 to +80 | －20 to +80 | －20 to +80 | －20 to +80 | |

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 5 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm)

| Thickness | Tolerance |
|-------------------------------|-----------|
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

(3) F50-SB□ (Thickness: 0.8 mm) Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|--|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 96.5 | 137.5 | 190.5 | 247.0 | 301.0 | 385.0 | 460.0 | 502.5 | 631.5 | 701.0 | 905.0 | 1108.0 |
| 99.0 | 138.0 | 192.5 | 249.0 | 303.5 | 388.0 | 463.5 | 504.5 | 639.5 | 706.0 | 914.5 | 1123.5 |
| 100.0 | 139.5 | 194.0 | 250.0 | 305.5 | 389.5 | 467.5 | 510.5 | 643.0 | 712.5 | 920.0 | 1144.0 |
| 102.0 | 141.5 | 198.0 | 251.5 | 307.0 | 393.5 | 470.5 | 518.5 | 654.0 | 713.0 | 942.5 | 1150.0 |
| 102.5 | 142.0 | 200.0 | 254.5 | 309.0 | 397.5 | 475.0 | 522.5 | 655.0 | 725.0 | 958.0 | 1150.5 |
| 104.5 | 143.5 | 201.5 | 256.0 | 313.0 | 402.0 | 482.5 | 529.0 | 660.5 | 735.0 | 967.5 | 1171.5 |
| 106.0 | 145.5 | 205.0 | 259.5 | 318.0 | 405.5 | 493.0 | 533.0 | 666.0 | 742.0 | 980.5 | 1181.5 |
| 107.5 | 149.0 | 206.0 | 260.0 | 319.0 | 410.0 | 495.0 | 537.5 | 670.0 | 748.0 | 987.5 | 1199.5 |
| 108.5 | 150.0 | 208.0 | 263.5 | 321.5 | 411.0 | | 543.0 | 674.5 | 755.5 | 1004.0 | 1208.5 |
| 110.0 | 150.5 | 211.5 | 266.5 | 325.5 | 412.5 | | 545.5 | 681.0 | 760.5 | 1008.0 | 1214.5 |
| 111.5 | 153.5 | 213.0 | 270.0 | 326.0 | 413.5 | | 548.5 | 690.0 | 765.5 | 1022.5 | 1239.5 |
| 112.5 | 154.0 | 213.5 | 272.0 | 328.0 | 414.0 | | 552.5 | 698.0 | 770.5 | 1029.0 | 1261.0 |
| 113.0 | 157.0 | 217.0 | 274.0 | 329.0 | 415.5 | | 558.0 | | 776.0 | 1031.0 | 1271.0 |
| 114.0 | 158.5 | 221.0 | 276.5 | 332.0 | 419.0 | | 560.0 | | 790.5 | 1033.5 | 1280.5 |
| 115.0 | 160.5 | 222.0 | 278.0 | 339.0 | 422.0 | | 563.5 | | 805.5 | 1048.5 | 1310.5 |
| 117.0 | 162.5 | 225.0 | 281.0 | 345.5 | 424.5 | | 573.5 | | 821.0 | 1058.0 | 1318.5 |
| 118.0 | 163.5 | 228.0 | 283.0 | 349.5 | 425.0 | | 578.5 | | 836.0 | 1068.0 | 1343.0 |
| 119.5 | 166.5 | 229.5 | 284.5 | 350.0 | 426.0 | | 584.0 | | 856.0 | 1074.0 | 1358.5 |
| 122.5 | 167.5 | 234.5 | 285.0 | 351.5 | 427.0 | | 587.0 | | 863.0 | 1075.0 | 1407.0 |
| 124.5 | 170.5 | 236.0 | 286.0 | 358.0 | 430.0 | | 590.0 | | 874.5 | 1079.0 | 1427.5 |
| 126.0 | 172.0 | 238.0 | 288.0 | 361.5 | 431.5 | | 593.5 | | 883.5 | 1081.5 | 1442.5 |
| 127.5 | 175.5 | 240.0 | 290.0 | 368.0 | 438.0 | | 596.0 | | | 1088.5 | 1459.0 |
| 128.5 | 177.0 | 240.5 | 292.0 | 372.0 | 443.0 | | 600.5 | | | 1097.0 | 1489.5 |
| 129.0 | 180.0 | 244.0 | 297.0 | 372.5 | 447.5 | | 604.5 | | | | 1505.5 |
| 130.5 | 181.0 | 245.5 | 299.0 | 374.0 | 451.0 | | 607.5 | | | | 1545.0 |
| 132.5 | 184.0 | 246.0 | 299.5 | 377.0 | 454.5 | | 615.0 | | | | 1560.0 |
| 134.5 | 189.0 | 246.5 | | 381.5 | 457.0 | | 620.0 | | | | |

(4) F50-LB□ (Thickness: 1.0 mm) Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|--|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 98.5 | 139.5 | 188.0 | 246.0 | 301.5 | 375.0 | 455.0 | 505.5 | 610.0 | 700.0 | 908.0 | 1101.0 |
| 102.0 | 140.5 | 191.5 | 248.0 | 302.0 | 379.0 | 456.5 | 507.5 | 617.5 | 703.5 | 918.0 | 1112.5 |
| 102.5 | 141.5 | 193.5 | 248.5 | 303.5 | 384.0 | 459.5 | 513.0 | 622.5 | 708.0 | 922.5 | 1127.5 |
| 105.0 | 142.0 | 195.0 | 249.0 | 306.0 | 387.0 | 462.0 | 522.0 | 633.5 | 715.0 | 945.0 | 1148.0 |
| 105.5 | 144.0 | 196.5 | 251.5 | 308.5 | 390.5 | 466.5 | 522.5 | 642.0 | 715.5 | 960.0 | 1154.0 |
| 107.5 | 145.0 | 200.5 | 253.0 | 309.0 | 393.0 | 470.0 | 525.5 | 645.5 | 727.5 | 971.0 | 1155.0 |
| 108.0 | 146.5 | 202.5 | 254.0 | 311.5 | 396.0 | 473.0 | 532.0 | 656.0 | 737.5 | 984.0 | 1176.0 |
| 110.0 | 148.0 | 204.0 | 256.5 | 315.0 | 400.0 | 477.0 | 537.0 | 658.0 | 744.0 | 990.0 | 1186.0 |
| 111.5 | 151.0 | 205.0 | 258.5 | 320.5 | 404.5 | 485.0 | 539.5 | 664.0 | 750.5 | 1006.0 | 1203.5 |
| 112.5 | 152.0 | 206.5 | 263.0 | 322.0 | 408.0 | 495.5 | 545.0 | 668.5 | 758.0 | 1010.5 | 1213.0 |
| 114.0 | 152.5 | 207.5 | 265.5 | 324.0 | 412.5 | 498.0 | 548.0 | 672.5 | 763.0 | 1026.0 | 1218.5 |
| 114.5 | 155.5 | 210.5 | 269.5 | 327.5 | 414.0 | | 551.0 | 677.0 | 769.0 | 1030.0 | 1243.0 |
| 115.0 | 157.5 | 213.5 | 272.5 | 328.0 | 415.0 | | 555.5 | 683.0 | 772.0 | 1033.5 | 1264.0 |
| 116.5 | 159.0 | 214.5 | 274.5 | 330.5 | 416.0 | | 560.0 | 692.0 | 778.5 | 1037.5 | 1275.0 |
| 118.0 | 161.5 | 215.5 | 277.0 | 331.0 | 418.0 | | 561.0 | | 793.0 | 1052.5 | 1284.0 |
| 119.0 | 163.0 | 216.5 | 279.5 | 332.0 | 422.0 | | 561.5 | | 808.0 | 1062.0 | 1314.5 |
| 120.0 | 165.0 | 219.5 | 280.0 | 334.0 | 424.0 | | 566.5 | | 823.5 | 1070.5 | 1322.5 |
| 121.0 | 166.0 | 223.5 | 284.0 | 341.0 | 425.5 | | 567.0 | | 839.0 | 1076.0 | 1346.0 |
| 124.5 | 169.0 | 224.5 | 285.5 | 348.0 | 426.5 | | 575.5 | | 858.5 | 1078.0 | 1361.0 |
| 126.5 | 170.0 | 227.5 | 287.0 | 352.0 | 427.5 | | 581.0 | | 866.0 | 1082.0 | 1411.0 |
| 128.5 | 172.5 | 230.5 | 287.5 | 353.0 | 428.0 | | 586.5 | | 877.5 | 1084.5 | 1431.0 |
| 130.0 | 175.0 | 232.0 | 289.0 | 354.0 | 429.0 | | 589.0 | | 885.5 | 1093.0 | 1446.5 |
| 131.0 | 177.5 | 237.5 | 290.0 | 360.0 | 432.0 | | 592.5 | | | | 1463.0 |
| 131.5 | 179.5 | 238.5 | 292.5 | 364.5 | 434.0 | | 596.0 | | | | 1494.0 |
| 133.5 | 182.5 | 240.5 | 294.0 | 370.0 | 440.0 | | 598.5 | | | | 1510.0 |
| 135.0 | 184.0 | 242.5 | 299.0 | 373.0 | 446.0 | | 603.0 | | | | 1549.0 |
| 137.0 | 186.5 | 243.0 | | 374.0 | 450.0 | | 607.0 | | | | 1564.0 |

*If you wish to order a product with a size other than the standard, consult us.

*SEB is built to order; the minimum order quantity is one lot. For details, contact our agencies or our sales representative.

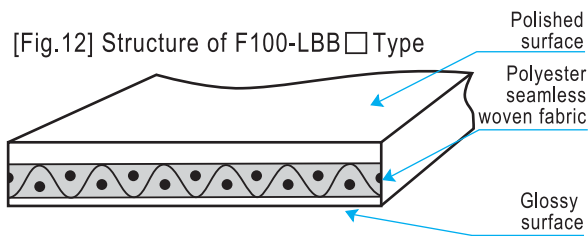
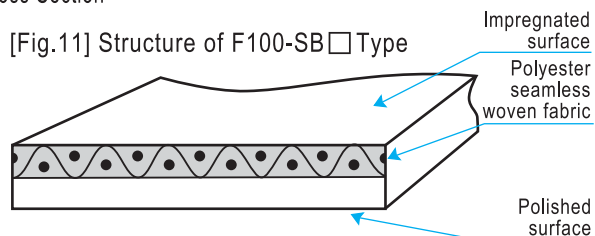
Conveyor and Medium-Load Power Transmission Belt

F100Series

Feature: This belt, which uses polyester seamless woven fabric as a tension member, is applied to conveyance and power transmission.

Use: OA equipment, ticket-vending machines, ATM, etc.

Cross Section



● Types and Properties

| | Item | F100-SBU | F100-LBU | F100-SBC2 | F100-LBC | F100-SB | F100-LB | |
|----|---|---------------------|-------------------|---------------------|--------------------|---------------------|------------------|------------|
| 1 | Structure | Fig. 11 | Fig. 12 | Fig. 11 | Fig. 12 | Fig. 11 | Fig. 12 | |
| 2 | Available width (mm) | 5 to 200 | 5 to 200 | 5 to 200 | 5 to 200 | 5 to 200 | 5 to 200 | |
| 3 | Standard thickness (mm) | 0.8 | 1.0 | 0.8 | 1.0 | 0.8 | 1.0 | |
| 4 | Rubber material | Millable urethane | Millable urethane | Chloroprene rubber | Chloroprene rubber | Nitrile rubber | Nitrile rubber | |
| 5 | Surface figure | Impregnated surface | Polished surface | Impregnated surface | Polished surface | Impregnated surface | Polished surface | |
| 6 | Pulley surface figure | Polished surface | Glossy surface | Polished surface | Glossy surface | Polished surface | Glossy surface | |
| 7 | Weight | 8 | 10 | 8 | 10 | 8 | 10 | |
| 8 | Breaking strength (N/mm width) | 39.2 | 39.2 | 39.2 | 39.2 | 39.2 | 39.2 | |
| 9 | Standard elongation rate (%) | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | 7.84 | 7.84 | 7.84 | 7.84 | 7.84 | 7.84 | |
| 11 | Friction coefficient (against SUS) | Top surface | 0.3 to 0.6 | 0.4 to 0.8 | 0.3 to 0.6 | 0.4 to 0.8 | 0.3 to 0.6 | 0.4 to 0.8 |
| | | Pulley surface | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.8 | 0.5 to 1.0 | 0.4 to 0.8 | 0.5 to 1.0 |
| 12 | Minimum pulley diameter (mm) | φ 10 | φ 15 | φ 10 | φ 15 | φ 15 | φ 20 | |
| 13 | Operating temperature range | -20 to +60 | -20 to +60 | -20 to +80 | -20 to +80 | -20 to +80 | -20 to +80 | |

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 5 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm)

| Thickness | Tolerance |
|-------------------------------|-----------|
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

(3) F100-SB□ (Thickness: 0.8 mm) Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|--|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 96.5 | 137.5 | 190.5 | 247.0 | 301.0 | 385.0 | 460.0 | 502.5 | 631.5 | 701.0 | 905.0 | 1108.0 |
| 99.0 | 138.0 | 192.5 | 249.0 | 303.5 | 388.0 | 463.5 | 504.5 | 639.5 | 706.0 | 914.5 | 1123.5 |
| 100.0 | 139.5 | 194.0 | 250.0 | 305.5 | 389.5 | 467.5 | 510.5 | 643.0 | 712.5 | 920.0 | 1144.0 |
| 102.0 | 141.5 | 198.0 | 251.5 | 307.0 | 393.5 | 470.5 | 518.5 | 654.0 | 713.0 | 942.5 | 1150.0 |
| 102.5 | 142.0 | 200.0 | 254.5 | 309.0 | 397.5 | 475.0 | 522.5 | 655.0 | 725.0 | 958.0 | 1150.5 |
| 104.5 | 143.5 | 201.5 | 256.0 | 313.0 | 402.0 | 482.5 | 529.0 | 660.5 | 735.0 | 967.5 | 1171.5 |
| 106.0 | 145.5 | 205.0 | 259.5 | 318.0 | 405.5 | 493.0 | 533.0 | 666.0 | 742.0 | 980.5 | 1181.5 |
| 107.5 | 149.0 | 206.0 | 260.0 | 319.0 | 410.0 | 495.0 | 537.5 | 670.0 | 748.0 | 987.5 | 1199.5 |
| 108.5 | 150.0 | 208.0 | 263.5 | 321.5 | 411.0 | | 543.0 | 674.5 | 755.5 | 1004.0 | 1208.5 |
| 110.0 | 150.5 | 211.5 | 266.5 | 325.5 | 412.5 | | 545.5 | 681.0 | 760.5 | 1008.0 | 1214.5 |
| 111.5 | 153.5 | 213.0 | 270.0 | 326.0 | 413.5 | | 548.5 | 690.0 | 765.5 | 1022.5 | 1239.5 |
| 112.5 | 154.0 | 213.5 | 272.0 | 328.0 | 414.0 | | 552.5 | 698.0 | 770.5 | 1029.0 | 1261.0 |
| 113.0 | 157.0 | 217.0 | 274.0 | 329.0 | 415.5 | | 558.0 | | 776.0 | 1031.0 | 1271.0 |
| 114.0 | 158.5 | 221.0 | 276.5 | 332.0 | 419.0 | | 560.0 | | 790.5 | 1033.5 | 1280.5 |
| 115.0 | 160.5 | 222.0 | 278.0 | 339.0 | 422.0 | | 563.5 | | 805.5 | 1048.5 | 1310.5 |
| 117.0 | 162.5 | 225.0 | 281.0 | 345.5 | 424.5 | | 573.5 | | 821.0 | 1058.0 | 1318.5 |
| 118.0 | 163.5 | 228.0 | 283.0 | 349.5 | 425.0 | | 578.5 | | 836.0 | 1068.0 | 1343.0 |
| 119.5 | 166.5 | 229.5 | 284.5 | 350.0 | 426.0 | | 584.0 | | 856.0 | 1074.0 | 1358.5 |
| 122.5 | 167.5 | 234.5 | 285.0 | 351.5 | 427.0 | | 587.0 | | 863.0 | 1075.0 | 1407.0 |
| 124.5 | 170.5 | 236.0 | 286.0 | 358.0 | 430.0 | | 590.0 | | 874.5 | 1079.0 | 1427.5 |
| 126.0 | 172.0 | 238.0 | 288.0 | 361.5 | 431.5 | | 593.5 | | 883.5 | 1081.5 | 1442.5 |
| 127.5 | 175.5 | 240.0 | 290.0 | 368.0 | 438.0 | | 596.0 | | | 1088.5 | 1459.0 |
| 128.5 | 177.0 | 240.5 | 292.0 | 372.0 | 443.0 | | 600.5 | | | 1097.0 | 1489.5 |
| 129.0 | 180.0 | 244.0 | 297.0 | 372.5 | 447.5 | | 604.5 | | | | 1505.5 |
| 130.5 | 181.0 | 245.5 | 299.0 | 374.0 | 451.0 | | 607.5 | | | | 1545.0 |
| 132.5 | 184.0 | 246.0 | 299.5 | 377.0 | 454.5 | | 615.0 | | | | 1560.0 |
| 134.5 | 189.0 | 246.5 | | 381.5 | 457.0 | | 620.0 | | | | |

(4) F100-LB□ (Thickness: 1.0 mm) Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | | 300 or more and less than 500 | | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|--|-------|-------|-------|-------------------------------|-------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 98.5 | 139.5 | 188.0 | 246.0 | 301.5 | 375.0 | 455.0 | 505.5 | 610.0 | 700.0 | 908.0 | 1101.0 |
| 102.0 | 140.5 | 191.5 | 248.0 | 302.0 | 379.0 | 456.5 | 507.5 | 617.5 | 703.5 | 918.0 | 1112.5 |
| 102.5 | 141.5 | 193.5 | 248.5 | 303.5 | 384.0 | 459.5 | 513.0 | 622.5 | 708.0 | 922.5 | 1127.5 |
| 105.0 | 142.0 | 195.0 | 249.0 | 306.0 | 387.0 | 462.0 | 522.0 | 633.5 | 715.0 | 945.0 | 1148.0 |
| 105.5 | 144.0 | 196.5 | 251.5 | 308.5 | 390.5 | 466.5 | 522.5 | 642.0 | 715.5 | 960.0 | 1154.0 |
| 107.5 | 145.0 | 200.5 | 253.0 | 309.0 | 393.0 | 470.0 | 525.5 | 645.5 | 727.5 | 971.0 | 1155.0 |
| 108.0 | 146.5 | 202.5 | 254.0 | 311.5 | 396.0 | 473.0 | 532.0 | 656.0 | 737.5 | 984.0 | 1176.0 |
| 110.0 | 148.0 | 204.0 | 256.5 | 315.0 | 400.0 | 477.0 | 537.0 | 658.0 | 744.0 | 990.0 | 1186.0 |
| 111.5 | 151.0 | 205.0 | 258.5 | 320.5 | 404.5 | 485.0 | 539.5 | 664.0 | 750.5 | 1006.0 | 1203.5 |
| 112.5 | 152.0 | 206.5 | 263.0 | 322.0 | 408.0 | 495.5 | 545.0 | 668.5 | 758.0 | 1010.5 | 1213.0 |
| 114.0 | 152.5 | 207.5 | 265.5 | 324.0 | 412.5 | 498.0 | 548.0 | 672.5 | 763.0 | 1026.0 | 1218.5 |
| 114.5 | 155.5 | 210.5 | 269.5 | 327.5 | 414.0 | | 551.0 | 677.0 | 769.0 | 1030.0 | 1243.0 |
| 115.0 | 157.5 | 213.5 | 272.5 | 328.0 | 415.0 | | 555.5 | 683.0 | 772.0 | 1033.5 | 1264.0 |
| 116.5 | 159.0 | 214.5 | 274.5 | 330.5 | 416.0 | | 560.0 | 692.0 | 778.5 | 1037.5 | 1275.0 |
| 118.0 | 161.5 | 215.5 | 277.0 | 331.0 | 418.0 | | 561.0 | | 793.0 | 1052.5 | 1284.0 |
| 119.0 | 163.0 | 216.5 | 279.5 | 332.0 | 422.0 | | 561.5 | | 808.0 | 1062.0 | 1314.5 |
| 120.0 | 165.0 | 219.5 | 280.0 | 334.0 | 424.0 | | 566.5 | | 823.5 | 1070.5 | 1322.5 |
| 121.0 | 166.0 | 223.5 | 284.0 | 341.0 | 425.5 | | 567.0 | | 839.0 | 1076.0 | 1346.0 |
| 124.5 | 169.0 | 224.5 | 285.5 | 348.0 | 426.5 | | 575.5 | | 858.5 | 1078.0 | 1361.0 |
| 126.5 | 170.0 | 227.5 | 287.0 | 352.0 | 427.5 | | 581.0 | | 866.0 | 1082.0 | 1411.0 |
| 128.5 | 172.5 | 230.5 | 287.5 | 353.0 | 428.0 | | 586.5 | | 877.5 | 1084.5 | 1431.0 |
| 130.0 | 175.0 | 232.0 | 289.0 | 354.0 | 429.0 | | 589.0 | | 885.5 | 1093.0 | 1446.5 |
| 131.0 | 177.5 | 237.5 | 290.0 | 360.0 | 432.0 | | 592.5 | | | | 1463.0 |
| 131.5 | 179.5 | 238.5 | 292.5 | 364.5 | 434.0 | | 596.0 | | | | 1494.0 |
| 133.5 | 182.5 | 240.5 | 294.0 | 370.0 | 440.0 | | 598.5 | | | | 1510.0 |
| 135.0 | 184.0 | 242.5 | 299.0 | 373.0 | 446.0 | | 603.0 | | | | 1549.0 |
| 137.0 | 186.5 | 243.0 | | 374.0 | 450.0 | | 607.0 | | | | 1564.0 |

*If you wish to order a product with a size other than the standard, consult us.

*SEB is built to order; the minimum order quantity is one lot. For details, contact our agencies or our sales representative.

Medium-Load Power Transmission Belt

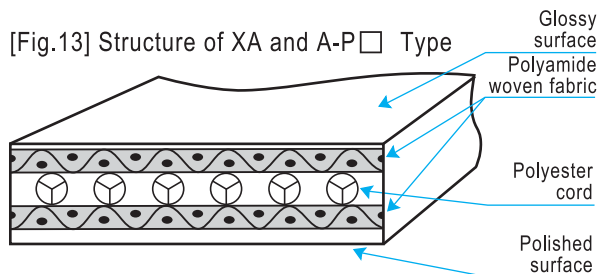
XA • A Series

Feature: This belt, which uses a cord as a tension member, is applied to medium-load power transmission.

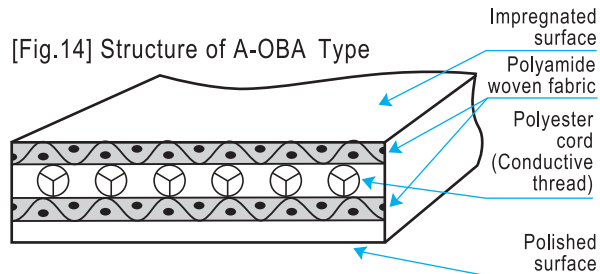
Use: Low-torque, high-speed power transmission, draw texturing machines, feeder belts, etc.

Cross Section

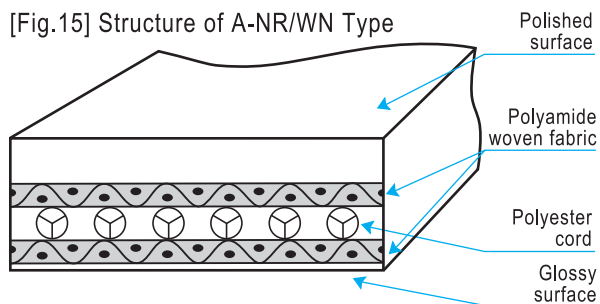
[Fig.13] Structure of XA and A-P□ Type



[Fig.14] Structure of A-OBA Type



[Fig.15] Structure of A-NR/WN Type



● Types and Properties

| | Item | XA-PB | A-PB | A-OBA | A-PC | A-NR | A-WN |
|----|---|------------------|------------------|---------------------|--------------------|---------------------|----------------------------|
| 1 | Structure | Fig. 13 | Fig. 13 | Fig. 14 | Fig. 13 | Fig. 15 | Fig. 15 |
| 2 | Available width (mm) ※1 | 5 to 400 | 5 to 400 | 5 to 400 | 5 to 400 | 7 to 400 | 7 to 400 |
| 3 | Standard thickness (mm) ※2 | 1.1 | 1.2 | 1.2 | 1.2 | 3.0 to 8.0 | 3.0 to 8.0 |
| 4 | Rubber material | Nitrile rubber | Nitrile rubber | Nitrile rubber | Chloroprene rubber | Blue natural rubber | White natural rubber |
| 5 | Surface figure | Glossy surface | Glossy surface | Impregnated surface | Glossy surface | Polished surface | Polished surface |
| 6 | Pulley surface figure | Polished surface | Polished surface | Polished surface | Polished surface | Glossy surface | Glossy surface |
| 7 | Weight | 12 | 14 | 14 | 14 | 102 | 102 |
| 8 | Breaking strength (N/mm width) | 29.4 | 58.8 | 58.8 | 58.8 | 58.8 | 58.8 |
| 9 | Standard elongation rate (%) | 1.0 | 1.0 | 1.0 | 1.0 | 0.5 | 0.5 |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | 7.35 | 14.7 | 14.7 | 14.7 | 7.35 | 7.35 |
| 11 | Friction coefficient (against SUS) | Top surface | 0.2 to 0.4 | 0.2 to 0.4 | 0.1 to 0.3 | 0.2 to 0.4 | 1.5 (Against cardboard) |
| | | Pulley surface | 0.4 to 0.8 | 0.4 to 0.8 | 0.4 to 0.8 | 0.4 to 0.8 | 2.0 (Against cardboard) |
| 12 | Minimum pulley diameter (mm) | φ 15 | φ 15 | φ 15 | φ 15 | φ 80 | φ 80 |
| 13 | Operating temperature range | -20 to +80 | -20 to +80 | -20 to +80 | -20 to +80 | -20 to +60 | -20 to +60 |

※ 1 The maximum width of the above types (except for A-NR and A-WN) is 1/5 of the inner peripheral length.
 ※ 2 For A-NR and A-WN, specify thickness. (We provide you a belt with a length on a 1 mm basis)

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 5 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm)

| Thickness | Tolerance |
|-------------|-----------|
| 1.0 or more | ±0.10 |

| Belt type | Tolerance |
|--------------|-----------|
| A-WN A-NR | ±0.50 |

(3) XA/A Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | 300 or more and less than 600 | | | 600 or more and less than 800 | 800 or more and less than 1000 | 1000 or more | | |
|--|-------|-------|-------------------------------|-------|-------|-------------------------------|--------------------------------|--------------------|--------|--------|
| Tolerance: ± 2 mm | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | Tolerance: ± 5 mm | Tolerance: ± 0.5 % | | |
| 128.0 | 181.0 | 250.0 | 300.0 | 396.0 | 500.0 | 600.0 | 800.0 | 1000.0 | 1300.0 | 2160.0 |
| 128.5 | 184.0 | 251.0 | 302.0 | 400.0 | 501.0 | 605.0 | 815.0 | 1008.0 | 1308.0 | 2181.0 |
| 129.0 | 189.0 | 254.0 | 305.0 | 404.0 | 508.0 | 610.0 | 830.0 | 1016.0 | 1338.0 | 2185.0 |
| 131.0 | 191.0 | 255.0 | 306.0 | 407.0 | 516.0 | 617.0 | 850.0 | 1021.0 | 1350.0 | 2190.0 |
| 133.0 | 192.0 | 260.0 | 307.0 | 409.0 | 520.0 | 626.0 | 857.0 | 1023.0 | 1396.0 | 2200.0 |
| 135.0 | 194.0 | 263.0 | 312.0 | 410.0 | 525.0 | 635.0 | 870.0 | 1026.0 | 1415.0 | 2230.0 |
| 137.0 | 198.0 | 266.0 | 316.0 | 411.0 | 529.0 | 638.0 | 876.0 | 1041.0 | 1430.0 | 2248.0 |
| 138.0 | 200.0 | 269.0 | 317.0 | 414.0 | 534.0 | 648.0 | 900.0 | 1050.0 | 1450.0 | 2270.0 |
| 140.0 | 202.0 | 272.0 | 320.0 | 417.0 | 539.0 | 650.0 | 908.0 | 1060.0 | 1478.0 | 2300.0 |
| 141.0 | 204.0 | 274.0 | 324.0 | 420.0 | 542.0 | 656.0 | 913.0 | 1066.0 | 1500.0 | 2360.0 |
| 143.0 | 205.0 | 276.0 | 326.0 | 421.0 | 545.0 | 660.0 | 935.0 | 1067.0 | 1535.0 | 2500.0 |
| 144.0 | 208.0 | 278.0 | 327.0 | 422.0 | 550.0 | 665.0 | 950.0 | 1071.0 | 1550.0 | 2570.0 |
| 145.0 | 210.0 | 281.0 | 328.0 | 423.0 | 553.0 | 670.0 | 960.0 | 1073.0 | 1590.0 | 2750.0 |
| 149.0 | 212.0 | 282.0 | 331.0 | 426.0 | 555.0 | 676.0 | 973.0 | 1080.0 | 1600.0 | 2808.0 |
| 149.5 | 214.0 | 283.0 | 338.0 | 427.0 | 560.0 | 685.0 | 980.0 | 1093.0 | 1620.0 | 2819.0 |
| 150.0 | 216.0 | 284.0 | 344.0 | 430.0 | 570.0 | 692.0 | 995.0 | 1100.0 | 1645.0 | 2890.0 |
| 153.0 | 220.0 | 285.0 | 347.0 | 435.0 | 575.0 | 695.0 | | 1115.0 | 1653.0 | 3336.0 |
| 154.0 | 221.0 | 287.0 | 348.0 | 441.0 | 580.0 | 700.0 | | 1135.0 | 1660.0 | 4525.0 |
| 157.0 | 224.0 | 289.0 | 350.0 | 445.0 | 583.0 | 707.0 | | 1142.0 | 1700.0 | |
| 159.0 | 227.0 | 291.0 | 356.0 | 450.0 | 586.0 | 708.0 | | 1145.0 | 1708.0 | |
| 160.0 | 230.0 | 295.0 | 360.0 | 452.0 | 589.0 | 720.0 | | 1165.0 | 1800.0 | |
| 162.0 | 235.0 | 296.0 | 366.0 | 456.0 | 592.0 | 729.0 | | 1175.0 | 1835.0 | |
| 164.0 | 236.0 | 298.0 | 369.0 | 457.0 | 597.0 | 736.0 | | 1190.0 | 1850.0 | |
| 166.0 | 238.0 | | 370.0 | 461.0 | | 743.0 | | 1200.0 | 1890.0 | |
| 167.0 | 239.0 | | 374.0 | 465.0 | | 750.0 | | 1207.0 | 1965.0 | |
| 170.0 | 240.0 | | 380.0 | 468.0 | | 755.0 | | 1230.0 | 1970.0 | |
| 172.0 | 243.0 | | 382.0 | 472.0 | | 760.0 | | 1234.0 | 2070.0 | |
| 175.0 | 245.0 | | 386.0 | 480.0 | | 764.0 | | 1250.0 | 2100.0 | |
| 177.0 | 247.0 | | 388.0 | 489.0 | | 770.0 | | 1261.0 | 2118.0 | |
| 180.0 | 248.0 | | 392.0 | 493.0 | | 785.0 | | 1270.0 | 2150.0 | |

* If you wish to order a product with a size other than the standard, consult us.

* SEB is built to order; the minimum order quantity is one lot. When ordering the belt with length other than the above, consult us.

For details, contact our agencies or our sales representative.

* We can provide you A-NR/A-WN with a length from 400 – 1970 mm.

High-Load Power Transmission Belt

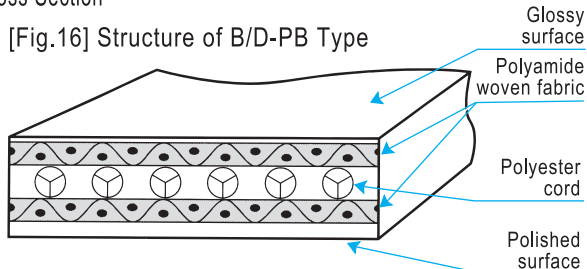
B·D·GS Series

Feature: This belt, which uses a cord as a tension member, is mainly applied to high-load power transmission.

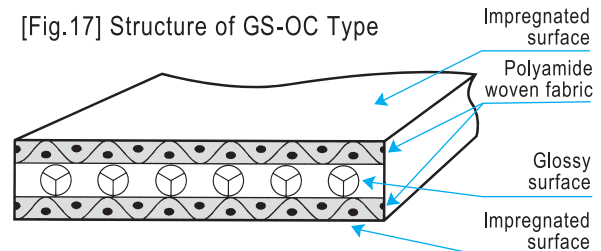
Use: Grinding machines, internal grinders, industrial vacuum cleaners, etc.

Cross Section

[Fig.16] Structure of B/D-PB Type



[Fig.17] Structure of GS-OC Type



●Types and Properties

| | Item | | B—PB | D—PB | GS—OC |
|----|---|----------------|------------------|------------------|---------------------|
| 1 | Structure | | Fig. 16 | Fig. 16 | Fig. 17 |
| 2 | Available width (mm) ※ | | 5 to 400 | 5 to 400 | 5 to 400 |
| 3 | Standard thickness (mm) | | 1.4 | 1.7 | 0.75 |
| 4 | Rubber material | | Nitrile rubber | Nitrile rubber | Chloroprene rubber |
| 5 | Surface figure | | Glossy surface | Glossy surface | Impregnated surface |
| 6 | Pulley surface figure | | Polished surface | Polished surface | Impregnated surface |
| 7 | Weight | | 16 | 20 | 10 |
| 8 | Breaking strength (N/mm width) | | 118 | 235 | 167 |
| 9 | Standard elongation rate (%) | | 1.0 | 1.0 | 0.3 |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | | 29.4 | 58.8 | 14.7 |
| 11 | Friction coefficient (against SUS) | Top surface | 0.2 to 0.4 | 0.2 to 0.4 | 0.1 to 0.3 |
| | | Pulley surface | 0.4 to 0.8 | 0.4 to 0.8 | 0.1 to 0.3 |
| 12 | Minimum pulley diameter (mm) | | φ25 | φ35 | φ20 |
| 13 | Operating temperature range | | −20 to +80 | −20 to +80 | −20 to +80 |

※The maximum width is 1/5 of the inner peripheral length.

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 5 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness of B/D Type (mm)

| Thickness | Tolerance |
|-------------------------------|-----------|
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

| Belt type | Tolerance |
|-----------|-----------|
| GS-OC | ±0.10 |
| GL-OC | ±0.15 |

(3) B/D Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | 300 or more and less than 600 | | | 600 or more and less than 800 | 800 or more and less than 1000 | 1000 or more | | |
|--|-------|-------|-------------------------------|-------|-------|-------------------------------|--------------------------------|--------------------|--------|--------|
| Tolerance: ± 2 mm | | | Tolerance: ± 3 mm | | | Tolerance: ± 4 mm | Tolerance: ± 5 mm | Tolerance: ± 0.5 % | | |
| 128.0 | 181.0 | 250.0 | 300.0 | 396.0 | 500.0 | 600.0 | 800.0 | 1000.0 | 1300.0 | 2160.0 |
| 128.5 | 184.0 | 251.0 | 302.0 | 400.0 | 501.0 | 605.0 | 815.0 | 1008.0 | 1308.0 | 2181.0 |
| 129.0 | 189.0 | 254.0 | 305.0 | 404.0 | 508.0 | 610.0 | 830.0 | 1016.0 | 1338.0 | 2185.0 |
| 131.0 | 191.0 | 255.0 | 306.0 | 407.0 | 516.0 | 617.0 | 850.0 | 1021.0 | 1350.0 | 2190.0 |
| 133.0 | 192.0 | 260.0 | 307.0 | 409.0 | 520.0 | 626.0 | 857.0 | 1023.0 | 1396.0 | 2200.0 |
| 135.0 | 194.0 | 263.0 | 312.0 | 410.0 | 525.0 | 635.0 | 870.0 | 1026.0 | 1415.0 | 2230.0 |
| 137.0 | 198.0 | 266.0 | 316.0 | 411.0 | 529.0 | 638.0 | 876.0 | 1041.0 | 1430.0 | 2248.0 |
| 138.0 | 200.0 | 269.0 | 317.0 | 414.0 | 534.0 | 648.0 | 900.0 | 1050.0 | 1450.0 | 2270.0 |
| 140.0 | 202.0 | 272.0 | 320.0 | 417.0 | 539.0 | 650.0 | 908.0 | 1060.0 | 1478.0 | 2300.0 |
| 141.0 | 204.0 | 274.0 | 324.0 | 420.0 | 542.0 | 656.0 | 913.0 | 1066.0 | 1500.0 | 2360.0 |
| 143.0 | 205.0 | 276.0 | 326.0 | 421.0 | 545.0 | 660.0 | 935.0 | 1067.0 | 1535.0 | 2500.0 |
| 144.0 | 208.0 | 278.0 | 327.0 | 422.0 | 550.0 | 665.0 | 950.0 | 1071.0 | 1550.0 | 2570.0 |
| 145.0 | 210.0 | 281.0 | 328.0 | 423.0 | 553.0 | 670.0 | 960.0 | 1073.0 | 1590.0 | 2750.0 |
| 149.0 | 212.0 | 282.0 | 331.0 | 426.0 | 555.0 | 676.0 | 973.0 | 1080.0 | 1600.0 | 2808.0 |
| 149.5 | 214.0 | 283.0 | 338.0 | 427.0 | 560.0 | 685.0 | 980.0 | 1093.0 | 1620.0 | 2819.0 |
| 150.0 | 216.0 | 284.0 | 344.0 | 430.0 | 570.0 | 692.0 | 995.0 | 1100.0 | 1645.0 | 2890.0 |
| 153.0 | 220.0 | 285.0 | 347.0 | 435.0 | 575.0 | 695.0 | | 1115.0 | 1653.0 | 3336.0 |
| 154.0 | 221.0 | 287.0 | 348.0 | 441.0 | 580.0 | 700.0 | | 1135.0 | 1660.0 | 4525.0 |
| 157.0 | 224.0 | 289.0 | 350.0 | 445.0 | 583.0 | 707.0 | | 1142.0 | 1700.0 | |
| 159.0 | 227.0 | 291.0 | 356.0 | 450.0 | 586.0 | 708.0 | | 1145.0 | 1708.0 | |
| 160.0 | 230.0 | 295.0 | 360.0 | 452.0 | 589.0 | 720.0 | | 1165.0 | 1800.0 | |
| 162.0 | 235.0 | 296.0 | 366.0 | 456.0 | 592.0 | 729.0 | | 1175.0 | 1835.0 | |
| 164.0 | 236.0 | 298.0 | 369.0 | 457.0 | 597.0 | 736.0 | | 1190.0 | 1850.0 | |
| 166.0 | 238.0 | | 370.0 | 461.0 | | 743.0 | | 1200.0 | 1890.0 | |
| 167.0 | 239.0 | | 374.0 | 465.0 | | 750.0 | | 1207.0 | 1965.0 | |
| 170.0 | 240.0 | | 380.0 | 468.0 | | 755.0 | | 1230.0 | 1970.0 | |
| 172.0 | 243.0 | | 382.0 | 472.0 | | 760.0 | | 1234.0 | 2070.0 | |
| 175.0 | 245.0 | | 386.0 | 480.0 | | 764.0 | | 1250.0 | 2100.0 | |
| 177.0 | 247.0 | | 388.0 | 489.0 | | 770.0 | | 1261.0 | 2118.0 | |
| 180.0 | 248.0 | | 392.0 | 493.0 | | 785.0 | | 1270.0 | 2150.0 | |

(4) GS Type: List of Inner Peripheral Lengths (mm)

| Inner peripheral length of less than 300 | | | | 300 or more and less than 600 | | | | 600 or more and less than 800 | 800 or more and less than 1000 | 1000 or more | |
|--|-------|-------|-------|-------------------------------|-------|-------|-------|-------------------------------|--------------------------------|--------------------|---------------|
| Tolerance: ± 2 mm | | | | Tolerance: ± 3 mm | | | | Tolerance: ± 4 mm | Tolerance: ± 5 mm | Tolerance: ± 0.5 % | |
| 147.0 | 186.0 | 232.0 | 274.0 | 301.0 | 363.0 | 428.0 | 521.0 | 603.0 | 714.0 | 808.0 | 1006.0 1185.0 |
| 150.0 | 191.0 | 237.0 | 276.0 | 302.0 | 370.0 | 429.0 | 525.0 | 607.0 | 715.0 | 823.0 | 1011.0 1202.0 |
| 151.0 | 192.0 | 238.0 | 278.0 | 303.0 | 373.0 | 432.0 | 531.0 | 610.0 | 727.0 | 839.0 | 1025.0 1212.0 |
| 152.0 | 194.0 | 240.0 | 280.0 | 306.0 | 375.0 | 434.0 | 535.0 | 617.0 | 737.0 | 858.0 | 1031.0 1217.0 |
| 155.0 | 196.0 | 242.0 | 283.0 | 307.0 | 378.0 | 440.0 | 539.0 | 622.0 | 743.0 | 865.0 | 1033.0 1242.0 |
| 156.0 | 200.0 | 243.0 | 285.0 | 309.0 | 383.0 | 445.0 | 540.0 | 634.0 | 750.0 | 877.0 | 1036.0 1263.0 |
| 159.0 | 202.0 | 246.0 | 286.0 | 311.0 | 387.0 | 450.0 | 545.0 | 642.0 | 758.0 | 885.0 | 1051.0 1274.0 |
| 160.0 | 203.0 | 247.0 | 287.0 | 315.0 | 390.0 | 453.0 | 548.0 | 645.0 | 763.0 | 908.0 | 1061.0 1283.0 |
| 162.0 | 206.0 | 247.5 | 288.0 | 320.0 | 392.0 | 456.0 | 551.0 | 645.0 | 763.0 | 908.0 | 1070.0 1313.0 |
| 164.0 | 207.0 | 249.0 | 290.0 | 321.0 | 396.0 | 459.0 | 555.0 | 656.0 | 768.0 | 917.0 | 1074.0 1321.0 |
| 165.0 | 210.0 | 251.0 | 292.0 | 323.0 | 400.0 | 462.0 | 559.0 | 657.0 | 772.0 | 922.0 | 1077.0 1346.0 |
| 168.0 | 213.0 | 252.0 | 294.0 | 328.0 | 404.0 | 466.0 | 561.0 | 663.0 | 778.0 | 945.0 | 1081.0 1361.0 |
| 169.0 | 214.0 | 253.0 | 299.0 | 330.0 | 408.0 | 470.0 | 566.0 | 668.0 | 793.0 | 960.0 | 1084.0 1410.0 |
| 172.0 | 216.0 | 256.0 | | 331.0 | 412.0 | 473.0 | 575.0 | 672.0 | | 970.0 | 1091.0 1430.0 |
| 174.0 | 219.0 | 258.0 | | 332.0 | 413.0 | 477.0 | 581.0 | 677.0 | | 983.0 | 1100.0 1445.0 |
| 177.0 | 223.0 | 262.0 | | 341.0 | 415.0 | 484.0 | 586.0 | 677.0 | | 990.0 | 1111.0 1462.0 |
| 179.0 | 224.0 | 265.0 | | 347.0 | 417.0 | 495.0 | 589.0 | 684.0 | | | 1126.0 1493.0 |
| 182.0 | 227.0 | 269.0 | | 351.0 | 421.0 | 497.0 | 592.0 | 692.0 | | | 1147.0 1509.0 |
| 183.0 | 230.0 | 272.0 | | 352.0 | 424.0 | 505.0 | 596.0 | 700.0 | | | 1153.0 1548.0 |
| | | | | 353.0 | 425.0 | 507.0 | 598.0 | 704.0 | | | 1156.0 1563.0 |
| | | | | 360.0 | 427.0 | 512.0 | | 708.0 | | | 1174.0 |

*If you wish to order a product with a size other than the standard, consult us.

*SEB is built to order; the minimum order quantity is one lot. For details, contact our agencies or our sales representative.

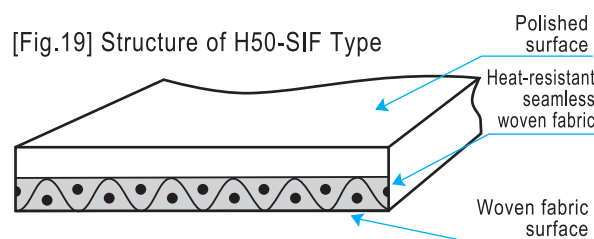
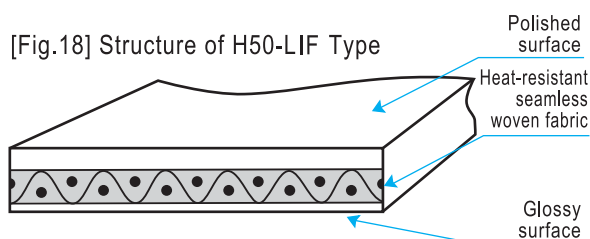
High-Temperature Conveyor and Low-Load Power Transmission Belt

H50Series

Feature: This belt, which uses highly heat-resistant rubber and seamless woven fabric, is applied to heat-resistant conveyance and low-load power transmission.

Use: Conveying silver-halide sensitized paper, high-temperature pinching conveyance, etc.

Cross Section



●Types and Properties

| | Item | H50-LIF | H50-SIF |
|----|---|-----------------------------------|-----------------------------------|
| 1 | Structure | Fig. 18 | Fig. 19 |
| 2 | Available width (mm) | 5 to 200 | 5 to 200 |
| 3 | Standard thickness (mm) | 1.0 | 0.7 |
| 4 | Rubber material | White, fluorine-containing rubber | White, fluorine-containing rubber |
| 5 | Surface figure | Polished surface | Polished surface |
| 6 | Pulley surface figure | Glossy surface | Woven fabric surface |
| 7 | Weight | 19 | 11 |
| 8 | Breaking strength (N/mm width) | 24.5 | 16.7 |
| 9 | Standard elongation rate (%) | 2.0 | 2.0 |
| 10 | Axial load at the standard elongation rate under stable conditions (N/mm width) | 4.9 | 4.9 |
| 11 | Friction coefficient | | |
| | Top surface | 0.4 to 0.8 | 0.4 to 0.8 |
| | Pulley surface | 0.5 to 1.0 | 0.3 to 0.6 |
| 12 | Minimum pulley diameter (mm) | φ 15 | φ 15 |
| 13 | Operating temperature range | -20 to +200 | -20 to +200 |

Standard Dimensional Tolerance

(1) Width (mm)

| Width | Tolerance |
|------------------------------|-----------|
| 5 or more and less than 11 | ±0.3 |
| 11 or more and less than 21 | ±0.5 |
| 21 or more and less than 101 | ±1.0 |
| 101 or more | ±1.5 |

(2) Thickness (mm)

| Thickness | Tolerance |
|-------------------------------|-----------|
| 0.8 or more and less than 1.0 | ±0.06 |
| 1.0 or more | ±0.10 |

(3) H50 Type: List of Inner Peripheral Lengths (mm)

| 350 or more and less than 500 | | 500 or more and less than 700 | | 700 or more and less than 900 | 900 or more and less than 1100 | 1100 or more |
|-------------------------------|-------|-------------------------------|-------|-------------------------------|--------------------------------|--------------------|
| Tolerance: ± 3 mm | | Tolerance: ± 4 mm | | Tolerance: ± 4.5 mm | Tolerance: ± 5.5 mm | Tolerance: ± 0.5 % |
| 352.0 | 440.0 | 505.5 | 642.0 | 700.0 | 908.0 | 1101.0 |
| 353.0 | 446.0 | 507.5 | 645.5 | 703.5 | 918.0 | 1112.5 |
| 360.0 | 450.0 | 513.0 | 656.0 | 708.0 | 922.5 | 1127.5 |
| 364.5 | 455.0 | 522.0 | 658.0 | 715.0 | 945.0 | 1148.0 |
| 370.0 | 459.5 | 525.5 | 664.0 | 715.5 | 960.0 | 1155.0 |
| 374.0 | 466.5 | 532.0 | 668.5 | 727.5 | 971.0 | 1176.0 |
| 375.0 | 470.0 | 537.0 | 672.5 | 737.5 | 983.0 | 1186.0 |
| 379.0 | 473.0 | 539.5 | 677.0 | 744.0 | 990.0 | 1203.5 |
| 384.0 | 477.0 | 545.0 | 683.0 | 750.5 | 1006.0 | 1213.0 |
| 387.0 | 485.0 | 548.0 | 692.0 | 758.0 | 1010.5 | 1218.5 |
| 390.5 | 495.5 | 551.0 | | 763.0 | 1026.0 | 1243.0 |
| 393.0 | 498.0 | 555.5 | | 769.0 | 1037.5 | 1264.0 |
| 396.0 | | 560.0 | | 772.0 | 1052.5 | 1275.0 |
| 400.0 | | 567.0 | | 778.5 | 1062.0 | 1284.0 |
| 404.5 | | 575.5 | | 793.0 | 1076.0 | 1314.5 |
| 408.0 | | 581.0 | | 808.0 | 1082.0 | 1322.5 |
| 412.5 | | 586.5 | | 823.5 | 1084.5 | 1346.0 |
| 414.0 | | 589.0 | | 839.0 | 1093.0 | 1361.0 |
| 415.0 | | 592.5 | | 858.5 | | 1411.0 |
| 416.0 | | 596.0 | | 877.5 | | 1431.0 |
| 418.0 | | 598.5 | | 885.5 | | 1446.5 |
| 422.0 | | 603.0 | | | | 1463.0 |
| 424.0 | | 607.0 | | | | 1494.0 |
| 426.5 | | 610.0 | | | | 1510.0 |
| 427.5 | | 617.5 | | | | 1549.0 |
| 432.0 | | 622.5 | | | | 1564.0 |
| 434.0 | | 633.5 | | | | |

* Each inner peripheral length of H50-SIF Type shown in the list above is obtained when the impregnated surface is placed on the pulley side.

For the inner peripheral length obtained when the impregnated surface is placed in the opposite way, contact us.

* If you wish to order a product with a size other than the standard, consult us.

* SEB is built to order; the minimum order quantity is one lot. For details, contact our agencies or our sales representative.

Selecting Belt

1 Selecting Conditions

When selecting a belt, it is necessary to pay attention to not only the performance and characteristics of the belt but also the use conditions and environment of the machine. Therefore, refer to the following items.

- 1.1 Use Conditions**
1. Types of motors
 2. Operating condition (Load fluctuation)
 3. Load inertia
 4. Accelerating torque
 5. Number of revolutions (Speed)
 6. Conveyance condition and method
 7. Pulley diameter
 8. Speed ratio
 9. Center distance

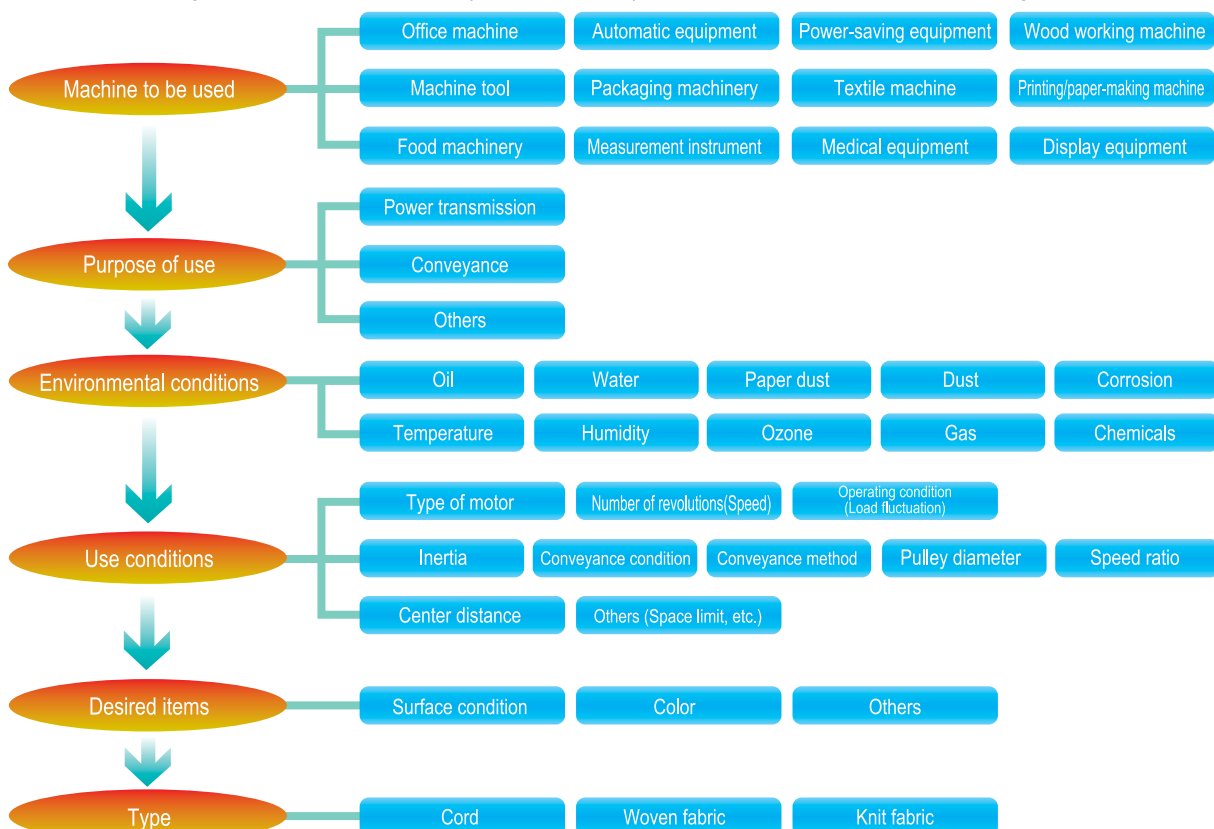
- 1.3 Belt Performance**
1. Standard elongation rate
 2. Tension under stable conditions
 3. Rubber material
 4. Tension member structure
 5. Surface friction coefficient
 6. Pitch line position
 7. Minimum pulley diameter
 8. Antistatic performance
 9. Mass

- 1.2 Use Environment**
1. Atmosphere (Oil, water, dust and ozone)
 2. Ambient temperature (during operation and stop)
 3. Ray (Ultraviolet rays)

- 1.4 Installation Conditions**
1. Tension adjustment (Adjusting/fixing axis)
 2. Pulley shape (Width and crown height)
 3. Selecting belt top/bottom surfaces



2 Selecting Procedures

Fully understand the purpose and conditions of the belt use for selecting the belt type. Then select the belt width according to transmission/conveyance capacity and calculate the required elongation rate.



3 Selecting Type

When selecting the belt type, examine the use, use environment and the difficulty level of maintenance/inspection for the machine using the belt. After fully understanding the features of each belt type, select the most suitable one.

| Tension member structure | Seamless knit fabric (Polyester, etc.) | Seamless woven fabric (Polyester, etc.) | | Cord (Polyester, etc.) |
|--------------------------|--|--|---|------------------------|
| Major types | N-SMV1/V2, N-LBU, etc. | G15, G30, etc. | F50, F100, etc. | XA, A, B, D, etc. |
| Major application | Conveyance | Low-load power transmission and conveyance | Medium-load power transmission and conveyance | Power transmission |
| Strength | High |  | | |
| Stretch properties | High |  | | |

4 Selecting Structure

| Code | Main Features and Application |
|---|--|
| Code starting with the letter "S" (SB, SBC, SBU, etc.) | Pinching a paper sheet between belts for conveyance |
| Code starting with the letter "L" (LB, LBC, LBU, etc.) | Pinching a hard card between belts for conveyance |
| Code starting with the letter "P" (PB, PC, etc.) | High-precision power transmission |
| Code ending with the letter "A" (OBA, etc.) | Used for high-precision power transmission requiring antistatic performance |
| PSS | Used when both surfaces of the belt are required to be driven |
| OC | Used for the extremely low-stretch belt that uses glass fiber cord as a tension member |
| NR, WN | Used when high friction coefficient is required on the back surface |

Determine the belt type and structure by examining the applications and the rubber properties mentioned in P 2 and 3.

Design Materials

Transmitted Power Correction Factor Depending on Overload Fluctuation

| Motor overload fluctuation | | 149 % or less | | | 199 % or less | | | 249 % or less | | | 250 % or less | | |
|----------------------------|---------------|---------------|-----|-----|---------------|-----|-----|---------------|-----|-----|---------------|-----|-----|
| Environmental conditions | | A | B | C | A | B | C | A | B | C | A | B | C |
| Operating conditions | Smooth | 1.2 | 1.4 | 1.8 | 1.4 | 1.7 | 2.1 | 1.6 | 1.9 | 2.4 | 1.8 | 2.1 | 2.7 |
| | Nearly smooth | 1.3 | 1.5 | 1.9 | 1.5 | 1.8 | 2.2 | 1.7 | 2.0 | 2.5 | 1.9 | 2.2 | 2.8 |
| | High impactt | 1.4 | 1.7 | 2.1 | 1.6 | 1.9 | 2.4 | 1.8 | 2.1 | 2.7 | 2.0 | 2.4 | 3.0 |
| | Low impact | 1.5 | 1.8 | 2.2 | 1.7 | 2.0 | 2.5 | 1.9 | 2.2 | 2.8 | 2.1 | 2.5 | 3.1 |
| | Medium impact | 1.6 | 1.9 | 2.4 | 1.8 | 2.1 | 2.7 | 2.0 | 2.4 | 3.0 | 2.2 | 2.6 | 3.3 |

| | | |
|--------------------------|---|---|
| Environmental conditions | A | Normal |
| | B | Slightly poor |
| | C | Poor (Attachment of large quantities of oil, etc.) |

●Types of Motors

1. Maximum output: Rated output of 149 % or less

AC wound motors, DC motors, etc.

2. Maximum output: Rated output of 150 – 199 %

AC wound motors, normal torque motors, etc.

3. Maximum output: Rated output of 200 - 249 %

AC wound motors, DC compound-wound motors, normal torque synchronous motors, etc.

4. Maximum output: Rated output of 250 % or more

DC series-wound motors, high torque synchronous motors, AC single-phase motors, line shaft motors, etc.

●Operating Conditions for Machines to Be Used

1. Extremely smooth power transmission

Liquid agitators, blowers, small machine tools, low-load conveyors, etc.

2. Nearly smooth power transmission

Machine tools, line shaft motors, pumps, washing machines, viscous material mixers, etc.

3. Power transmission with low impact

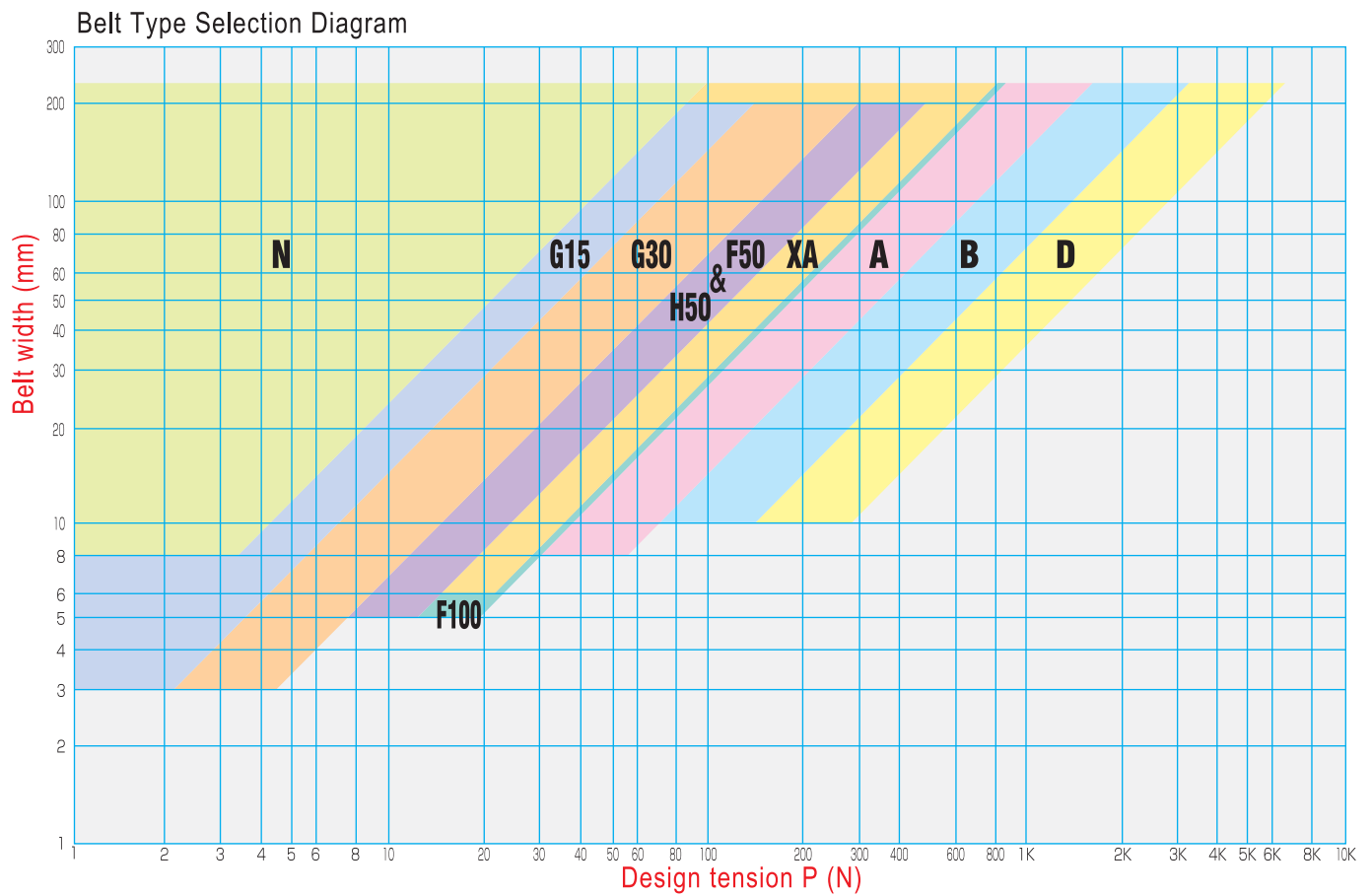
Compressors, generators, wood working machines, elevators, rubber calenders, etc.

4. Power transmission with medium impact

Centrifugal machines, bucket elevators, pulverizers, saw mills, wood working machine, etc.

5. Power transmission with high impact

Crusher mills, piston compressors, pumps, extruders, etc.



Traction coefficient (λ)

| | | | | | | | |
|------------------------------------|--------|--------|--------|--------|--------|--------|--------|
| Angle of contact with pulley (°) | 70 | 80 | 90 | 100 | 110 | 120 | 130 |
| Traction coefficient (λ) | 0.2396 | 0.2722 | 0.3042 | 0.3355 | 0.3662 | 0.3960 | 0.4250 |
| Angle of contact with pulley (°) | 140 | 150 | 160 | 170 | 180 | 190 | 200 |
| Traction coefficient (λ) | 0.4532 | 0.4805 | 0.5069 | 0.5323 | 0.5569 | 0.5805 | 0.6032 |
| Angle of contact with pulley (°) | 210 | 220 | 230 | 240 | 250 | 260 | 270 |
| Traction coefficient (λ) | 0.6249 | 0.6457 | 0.6656 | 0.6846 | 0.7027 | 0.7200 | 0.7364 |

Calculation for Selecting Belt

Design Procedure 1

Calculating the effective tension applied to the belt

Calculating the effective tension from the transmitted power

(1) Calculate the belt speed (V).

$$V \text{ (m/s)} \quad V = \frac{\pi \times D \times n}{60000}$$

π : Circumference ratio
 D : Drive pulley diameter (mm)
 n : Number of revolutions of the drive pulley (r/min)

(2) Calculate the effective tension (Te), where the transmitted power is kW.

$$Te \text{ (N)} \quad Te = \frac{1000 \times P_m}{V}$$

P_m : Transmitted power (kW)

(2') Calculate the effective tension (Te), where the transmitted power is W.

$$Te \text{ (N)} \quad Te = \frac{P_m'}{V}$$

P_m' : Transmitted power (kW)

Calculating the effective tension from the transmission torque (Tr)

(1) When the unit of torque is N·m

$$Te \text{ (N)} \quad Te = \frac{2000 \times Tr}{D}$$

Tr : Torque (N·m)
 D : Pulley outer diameter (mm)

(2) When the unit of torque is N·mm

$$Te \text{ (N)} \quad Te = \frac{2 \times Tr'}{D}$$

Tr' : Torque (N·mm)
 D : Pulley outer diameter (mm)

Calculating the torque (Tr) caused by inertia

(1) Calculate the torque (Tr) caused by the moment of inertia (J).

$$Tr \text{ (N·m)} \quad Tr = \frac{J \times (n_1 - n_2)}{9.55 \times t}$$

J : Moment of inertia (kg·m²)
 $n_1 - n_2$: Difference in number of revolutions (r/min)
 t : Acceleration/deceleration time (S)

(1') Calculate the torque (Tr) caused by GD².

$$Tr \text{ (N·m)} \quad Tr = \frac{GD^2 \times (n_1 - n_2)}{38.2 \times t}$$

GD^2 : Flywheel effect (kg·m²)
 $n_1 - n_2$: Difference in number of revolutions (r/min)
 t : Acceleration/deceleration time (S)

(2) Calculate the effective tension (Te) caused by the weight of the conveyed object, during acceleration/deceleration.

$$Te \text{ (N)} \quad Te = m \times \alpha$$

m : Mass (kg)
 α : Acceleration/deceleration speed (m/s²)

Design Procedure 2

Calculating the design tension

Obtain the transmitted power correction factor (K₁) from the table at Page 24.

Then calculate the design tension (P).

$$P \text{ (N)} \quad P = Te \times K_1$$

Design Procedure 3

Selecting the belt type

Select the belt type from the Belt Type Selection Diagram (P. 25)

Design Procedure 4

Calculating the traction coefficient (λ)

Calculate the contact angle θ (rad) of the belt on the pulley, from the pulley layout. Select the appropriate pulley diameter from the speed ratio, the pulley limit diameter, etc. and calculate the contact angle θ (rad) of the belt on the pulley.

Calculate the contact angle θ (rad).

$$\theta \text{ (rad)} = \pi - 2 \sin^{-1} \left[\frac{D-d}{2C} \right]$$

Calculate the contact angle θ (deg).

Then, convert it into the contact angle θ (rad) as follows:

$$\theta \text{ (deg)} = 180^\circ - 2 \sin^{-1} \left[\frac{D-d}{2C} \right]$$

$\theta \text{ (rad)} = \frac{\theta \text{ (deg)}}{180} \times \pi$

D : Large pulley diameter (mm)
 d : Small pulley diameter (mm)
 C : Center distance (mm)

Calculate the traction coefficient (λ).

Obtain the traction coefficient (λ) by the following formula or the proportional calculation (with the use of the table at P. 25).

$$\lambda = \frac{e^{\mu \theta} - 1}{e^{\mu \theta} + 1}$$

μ : Friction coefficient of the pulley surface (0.4 normally used)
 θ : Contact angle on the pulley (rad)

Design Procedure 5

Selecting the inner peripheral length of the belt

Calculate the belt length (L_p) for installation.

Obtain the inner peripheral length for installation by using the following formula or the Belt Inner Peripheral Length Nomograph (Pages 30 and 31).

$$L_p \text{ (mm)} \quad L_p = 2C + \frac{\pi(D+d)}{2} + \frac{(D-d)^2}{4C}$$

C : Center distance
 D : Large pulley diameter (mm)
 d : Small pulley diameter (mm)

Calculate the belt size (Inner peripheral length)

BL by using the elongation rate (ϵ_0).

$$BL \text{ (mm)} \quad BL = L_p \div \frac{100 + \epsilon_0}{100}$$

ϵ_0 : Standard elongation rate (%)

Select a belt with the nearest size according to the obtained BL and the inner peripheral length.

Design Procedure 6

Selecting the belt width

Calculate the centrifugal force per unit width (T_f) applied to the belt.

$$T_f = 0.002 \times \gamma \times V^2 \times t \quad (\text{N/mm})$$

γ : Specific gravity (1.24 normally used)
 V : Belt speed (m/s)
 t : Belt thickness (mm)

Then, calculate the belt width (W).

$$W' = \frac{P}{(SL - T_f) \times \lambda} \quad (\text{mm})$$

P : Design tension (N)
 SL : Axial load under stable conditions (N/mm)
 λ : Traction coefficient

The belt length is set by 5 mm unit;

round the belt length obtained above to the nearest 5 mm.

$$\text{Belt width } W \text{ (mm)} \quad W = (\text{Width set by 5 mm unit}) \geq W'$$

Design Procedure 7

Calculating the required elongation rate of the belt

$$\epsilon = \epsilon_0 \times \frac{W'}{W} \quad (\%)$$

ϵ_0 : Standard elongation rate (%)

Design Calculation

Design conditions

- (1) Type of Machine: Cross flow fan
- (2) Motor rated output: 2.2 kw
- (3) Number of revolutions of the original driving axle
- (4) Speed ratio: 1 to 2 deceleration
- (5) Center distance
- (6) Drive pulley diameter
- (7) Belt width limit: 30 mm or less
- (8) Sudden start/stop: None
- (9) Use conditions: Poor conditions not observed in indoor use

Design Procedure 1

Calculating the effective tension applied to the belt

- (1) Calculate the belt speed.

$$\text{Belt speed } V \text{ (m/s)} \quad V = \frac{\pi \times D \times n}{60000}$$

$$V = \frac{\pi \times 150 \times 1750}{60000}$$

$$V = 13.74 \text{ (m/s)}$$

π : Circumference ratio

D : Drive pulley diameter (mm)

n : Number of revolutions of the drive pulley (r/min)

- (2) Calculate the effective tension applied to the belt.

$$\text{Effective tension } T_e \text{ (N)} \quad T_e = \frac{1000 \times P_m}{V}$$

$$T_e = \frac{1000 \times 2.2}{13.74}$$

$$T_e = 160.12 \text{ (N)} \quad P_m : \text{Transmitted power (kW)}$$

Design Procedure 2

Obtaining the design tension

Obtain the transmitted power correction factor (K_1) from the table (Page 24).

Transmitted power correction factor (K_1) = 2.0

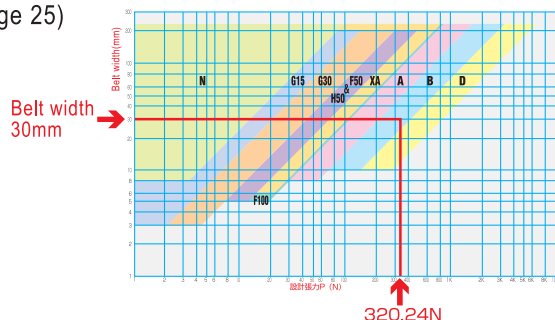
Then, calculate the design tension P .

$$\text{Design tension } P \text{ (N)} \quad P = T_e \times K_1 \\ = 160.12 \times 2.0 = 320.24 \text{ (N)}$$

Design Procedure 3

Selecting the belt type

Select the belt type "B-PB" from the Belt Type Selection Diagram (Page 25)



Design Procedure 4

Calculating the traction coefficient (λ)

Select the appropriate pulley diameter according to the speed ratio, the pulley limit diameter, etc.

Drive pulley diameter d

Driven pulley diameter D

Calculate the contact angle θ (rad) of the belt on the pulley.

$$\theta = \pi - 2 \sin^{-1} \cdot \left[\frac{D-d}{2C} \right] \\ = \pi - 2 \sin^{-1} \cdot \left[\frac{300-150}{2 \times 500} \right] = 2.84 \text{ (rad)}$$

Or, first calculate the contact angle θ (deg) and convert it into the contact angle θ (rad) as follows.

$$\theta \text{ (deg)} = 180^\circ - 2 \sin^{-1} \cdot \left[\frac{D-d}{2C} \right] \\ \theta \text{ (deg)} = 180^\circ - 2 \sin^{-1} \cdot \left[\frac{300-150}{2 \times 500} \right] = 162.7 \text{ (deg)} \\ \theta \text{ (rad)} = \frac{\theta \text{ (deg)}}{180} \times \pi = \frac{162.7}{180} \times \pi = 2.84 \text{ (rad)}$$

Obtain the traction coefficient (λ) by the following formula or the proportional calculation (with the use of the table at Page 25).

$$\lambda = \frac{e^{\mu \theta} - 1}{e^{\mu \theta} + 1} = \frac{e^{0.4 \times 2.84} - 1}{e^{0.4 \times 2.84} + 1} = 0.5139$$

μ : Friction coefficient of the pulley surface
(0.4 normally used)

Design Procedure 5

Selecting the inner peripheral length of the belt

Obtain the belt length (L_p) for use by using the Belt Inner Peripheral Length Nomograph (P. 30 and 31) or the following formula.

$$L_p = 2C + \frac{\pi(D+d)}{2} + \frac{(D-d)^2}{4C} \\ L_p = 2 \times 500 + \frac{\pi(300+150)}{2} + \frac{(300-150)^2}{4 \times 500} \\ = 1718.1 \text{ (mm)}$$

C : Center distance (mm)
 D : Large pulley diameter (mm)
 d : Small pulley diameter (mm)

When using the belt B-PB, the standard elongation rate (ϵ_0) is 1%; calculate the belt size (Inner peripheral length BL) as follows:

$$BL = L_p \div \frac{100 + \epsilon_0}{100} \\ BL = 1718.1 \div \frac{100 + 1}{100} = 1701.1$$

Select the nearest size belt from the belt length list.
Selected belt size: B-PB 1700(mm)

Design Procedure 6

Selecting the belt width

Calculate the centrifugal force per unit width (Tf) applied to the belt.

$$Tf = 0.002 \times \gamma \times V^2 \times t$$

$$Tf = 0.002 \times 1.24 \times 13.74^2 \times 1.4$$

$$= 0.655 \text{ (N/mm)}$$

γ : Specific gravity
(1.24 normally used)

V : Belt speed (m/s)

t : Belt thickness (mm)

Then, calculate the belt width (W).

$$W' = \frac{P}{(SL - Tf) \times \lambda}$$

$$= \frac{320.24}{(29.4 - 0.655) \times 0.5139}$$

$$= 21.7 \text{ (mm)}$$

P : Design tension (N)
 SL : Axial load under stable conditions (N/mm)
 λ : Traction coefficient

The belt length is set by 5 mm unit;
select the belt width of 25 mm.

$$\text{Belt width } W \text{ (mm)} : W = 25 \text{ mm} \geq 21.7 \text{ mm}$$

Design Procedure 7

Calculating the required elongation rate of the belt (ε)

Calculate the required elongation rate (ε).

$$\varepsilon = \varepsilon_0 \times \frac{W'}{W} = 1 \times \frac{21.7}{25} = 0.87 \text{ (\%)}$$

ε_0 : Standard elongation rate (%)

The following is the result of selection of the belt.

- Belt type : SE-B-PB
- Belt size : 25^Wmm×1700^Lmm×1.4^Tmm
- Drive pulley : ϕ 150mm
- Driven pulley : ϕ 300mm
- Required belt elongation rate : 0.9%

MEMO

Formulas and Conversion Table

| Item | Symbol | Unit | Formula | Remarks |
|--------------------------------------|--------|-------|--|--|
| Belt speed | V | m/s | $V = \frac{\pi \times D \times n}{60000}$ | D : Drive pulley diameter (mm) n : Number of revolutions of the drive pulley (r/min) |
| Number of revolutions | n | r/min | $n = \frac{60000 \times V}{\pi \times D}$ | |
| Belt installation length (Open belt) | Lp | mm | $Lp \div 2C + \frac{\pi(D+d)}{2} + \frac{(D-d)^2}{4C}$ | D : Large pulley outer diameter (mm) d : Small pulley outer diameter (mm) |
| Center distance | C | mm | $C \div \frac{b + \sqrt{b^2 - 8(D-d)^2}}{8}$ | b = 2Lp - π (D+d) |
| Small pulley contact angle | θ | (deg) | $\theta \text{ (deg)} = 180^\circ - 2 \sin^{-1} \cdot \left[\frac{D-d}{2C} \right]$ | D : Large pulley outer diameter (mm) d : Small pulley outer diameter (mm) C : Center distance (mm) |
| | | (deg) | $\theta \text{ (deg)} \div 180 - \left[\frac{57.3 \times (D-d)}{C} \right]$ | |
| | | (rad) | $\theta \text{ (rad)} = \theta \text{ (deg)} \div 180 \times \pi$ | |
| Traction coefficient | λ | | $\lambda = \frac{e^{\mu \theta} - 1}{e^{\mu \theta} + 1}$ | μ : Friction coefficient θ : (rad) |
| Number of revolutions of the motor | n | r/min | $n = \frac{120 \times VN}{Po}$ | VN : Power frequency Po : Number of motor poles |

| Item | Symbol | Unit | Formula | Remarks |
|-------------------|--------|---------|--|--|
| Effective tension | Te | N | $Te = \frac{1000 \times Pm \text{ (kW)}}{V}$ | Pm : Transmitted power (kW or W) V : Belt speed |
| | | | $Te = \frac{Pm \text{ (W)}}{V}$ | |
| | | | $Te = \frac{2000 \times Tr \text{ (N·m)}}{D}$ | Tr : Torque (N·m or N·mm) D : Pulley diameter (mm) |
| | | | $Te = \frac{2 \times Tr \text{ (N·mm)}}{D}$ | |
| | | | $Te = m \times \alpha$ | m : Mass (kg) α : Acceleration/deceleration speed |
| Torque | Tr | N·m | $Tr = \frac{9550 \times Pm \text{ (kW)}}{n}$ | n : Number of revolutions |
| | | | $Tr = \frac{9.55 \times Pm \text{ (W)}}{n}$ | |
| | | | $Tr = \frac{J \times (n_1 - n_2)}{9.55 \times t}$ | J : Moment of inertia n ₁ -n ₂ : Difference in number of revolutions t : Acceleration/deceleration time GD ² : Flywheel effect |
| | | | $Tr = \frac{GD^2 \times (n_1 - n_2)}{38.2 \times t}$ | |
| Transmitted power | Pm | W or kW | $Pm \text{ (kW)} = \frac{Te \times V}{1000}$ | Te : Effective tension V : Belt speed |
| | | | $Pm \text{ (W)} = Te \times V$ | |
| | | | $Pm \text{ (kW)} = \frac{Tr \times n}{9550}$ | Tr : Torque |
| | | | $Pm \text{ (W)} = \frac{Tr \times n}{9.55}$ | |

Calculating Belt Inner Peripheral Length

■ Calculating the inner peripheral length of the belt

In the last step of designing the belt, obtain the inner peripheral length of the belt by using the Belt Inner Peripheral Length Nomograph (Page 31).

<Calculation>

| | |
|--------------------------|----------------|
| Belt type | : XA-PA |
| Standard elongation rate | : 1% |
| Center distance | : 150mm |
| Small pulley diameter | : $\phi 30$ mm |
| Large pulley diameter | : $\phi 50$ mm |

First, add “Small pulley diameter” to “Large pulley diameter” as follows:

$$d+D=30+50=80$$

Read the value of the inner peripheral length that is on the line connecting the center distance (150 mm) and “d + D” (80 mm).

Installation inner peripheral length L_p (mm) $L_p = \text{Approx. } 425 \text{ mm}$

The above value is the approximate installation inner peripheral length.
Therefore obtain the required inner peripheral length by dividing the above value by elongation of the belt.

$$\begin{aligned} \text{Inner peripheral length of the belt BL (mm)} \quad BL &= \text{Installation inner peripheral length} \div \left(\frac{\text{Elongation rate (\%)}}{100} \right) \\ &= 425 \div 1.01 \\ &= 420.8 \text{ mm} \end{aligned}$$

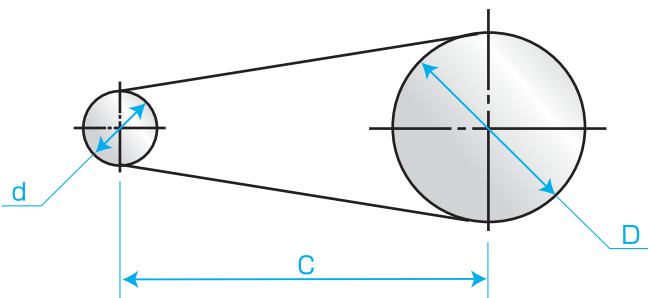
Select the nearest inner peripheral length (420 mm) from the List of Inner Peripheral Lengths.

When using this Belt Inner Peripheral Length Nomograph, it is hard to read fractional values and if the speed ratio is high (1: 5 or more), a margin of error becomes large. In such a case, calculate the belt inner peripheral length by the following formula.

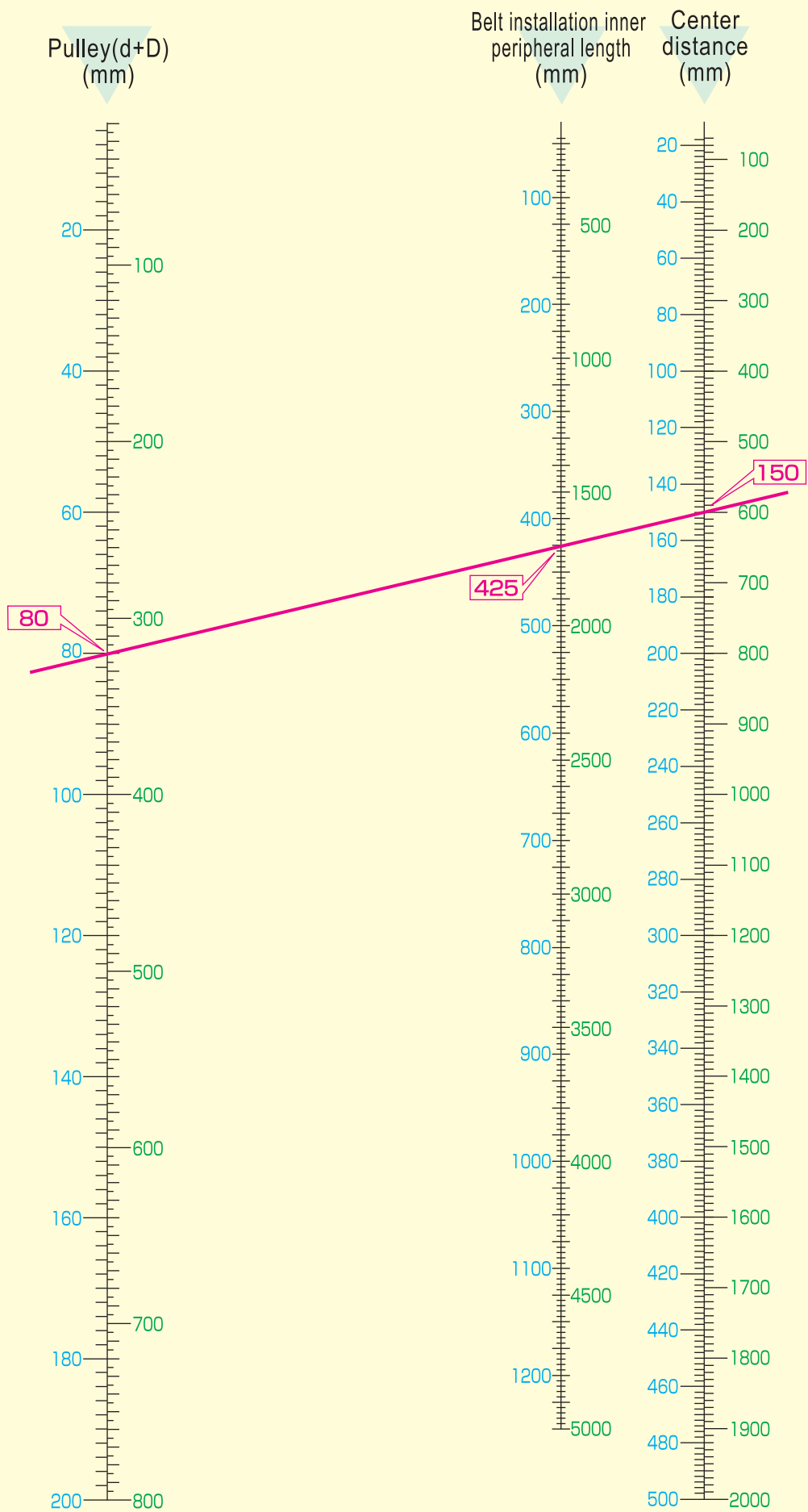
When calculating the belt length for multi axial power transmission, inform us of the pulley diameter and the coordinate; we will calculate the belt length.

$$\text{Installation inner peripheral length } L_p \text{ (mm)} \quad L_p = 2C + \frac{\pi (D+d)}{2} + \frac{(D-d)^2}{4C}$$

C : Center distance (mm)
 D : Large pulley diameter (mm)
 d : Small pulley diameter (mm)
 π : Circumference ratio



Belt Inner Peripheral Length Nomograph



Flat Pulley

Unlike a V-belt, a flat belt, which runs on a pulley surface, has nothing to control its movement in the width direction. Therefore, it is necessary to process the pulley to a shape of “crown” , where the center diameter is larger than the diameters on both sides.

Due to the crown processing, difference in speed occurs on the surface of the revolving pulley. When the pulley center diameter is larger, the belt stably runs on the pulley center where the belt speed is high. When the belt and the pulley skid for any cause, speed difference does not occur and the crown effect is not achieved. As a result, the belt deflects from the pulley.

Normally, the pulley is processed to make an arch (crown). (When the pulley is wider, it may be processed to make a trapezoidal shape.)

As a curvature radius becomes larger, the belt tends to run stably. On the other hand, as the curvature radius becomes smaller, the stress distribution of the belt becomes abnormal, causing shortening of the belt life or decrease in transmitted power.

Select an appropriate crown of pulley depending on the type, width and use of the belt.

Recommended Pulley Shape

1. Pulley Width

Make the pulley width larger than the belt width.
Obtain the pulley width by the following formula.

$$bp \geq 1.15 \times b + 2 \text{ (mm)}$$

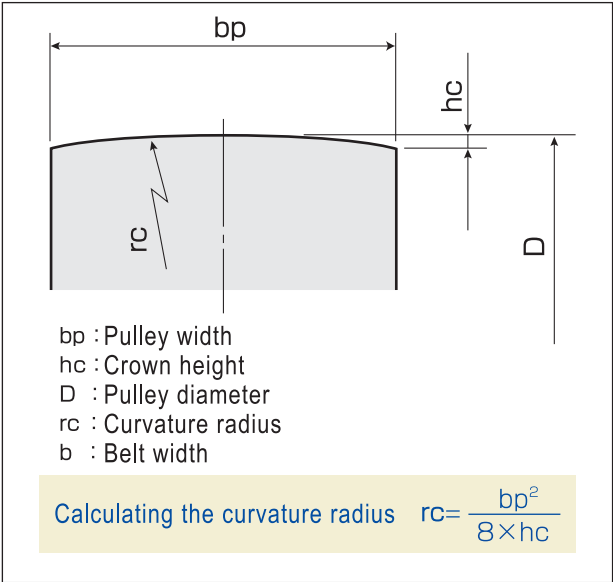
bp : Pulley width

b : Belt width

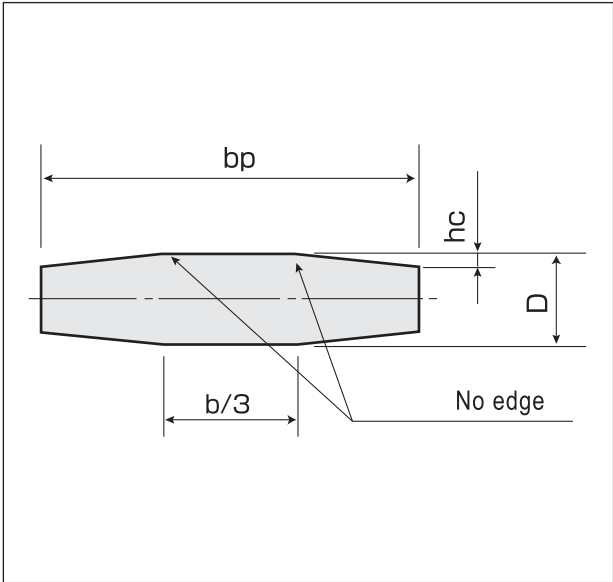
2. Crown Shape

Select an appropriate crown shape depending on the use and the pulley width.

1 For power transmission



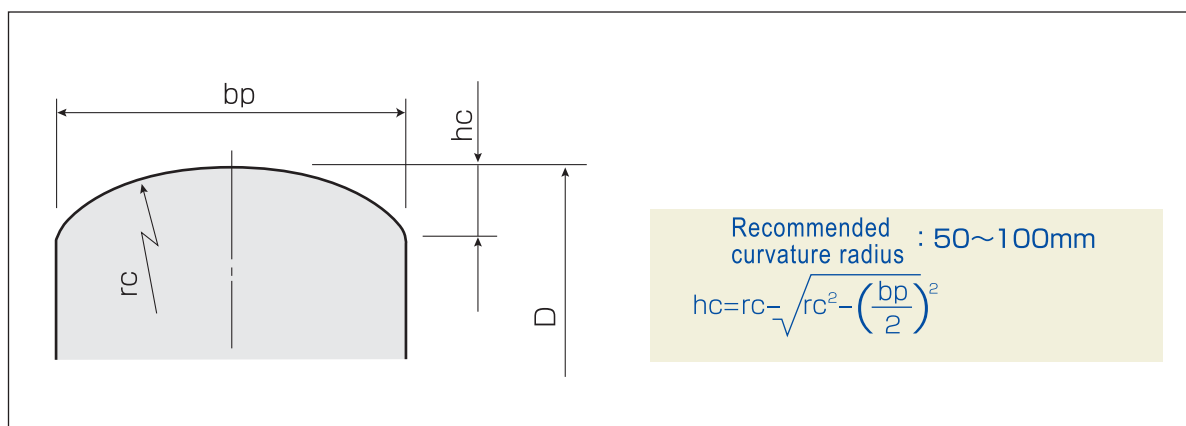
2 For large-width conveyance



Standard Crown Height for Power Transmission and Large-Width Conveyance (mm)

| Pulley diameter (D) | | φ5 | φ10 | φ20 | φ30 | φ50 | φ60 | φ80 | φ 100 or more |
|---------------------|-------------|------|------|------|------|------|------|------|---------------|
| Crown height (hc) | Standard | 0.10 | 0.12 | 0.13 | 0.14 | 0.17 | 0.20 | 0.24 | D×0.003 |
| | Upper limit | 0.16 | 0.18 | 0.20 | 0.22 | 0.28 | 0.32 | 0.40 | D×0.005 |

3 For pinching conveyance



● Remarks

The crown height for power transmission and large-width conveyance and the recommended curvature radius mentioned above, which are obtained from performances and experiments, are not the specified values but the reference values.

If the pulley width is larger (50 mm or more) in case of pinching conveyance, the curvature radius may become too small to fit the belt. (In such a case, consult us.)

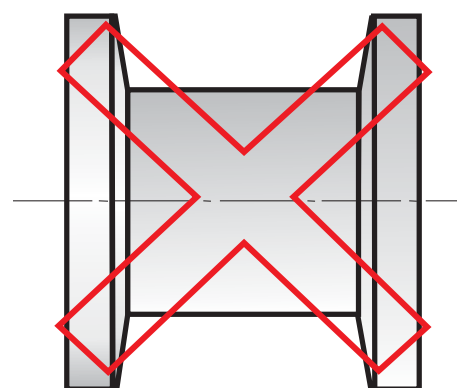
Use an abrasion-resistant belt with the running surface finish of 1.5 to 6S. When using an aluminum pulley, treat its surface with hard alumite, etc. to prevent abrasion.

Normally, the crown becomes more effective as it becomes higher. However, if the crown becomes excessively high, the belt may not fit the crown, resulting in lack of transmission capacity and worse running conditions.



Do not attach flanges to the pulley.

When the flanges are attached to the pulley, the belt gets caught up on them in most cases, resulting in fatal damage to the belt.



For Correct Use

Precautions for use

■ Installation Tension

The flat belt is a friction transmission belt. For power transmission, the belt requires an appropriate initial tension (installation tension). Excessively low installation tension on the belt may cause skidding and deflection; excessively low tension may cause shortening of the belt life and damage to the bearing. Select an appropriate belt depending on the load and use and apply an appropriate tension to the belt.

Measuring the installation tension

● Sonic tensiometer

Previously, we have applied installation tensions to the belts from our experience. As a result, the tension values varied widely. As a result, such an inappropriate installation tension was one of the causes of the mechanical troubles.

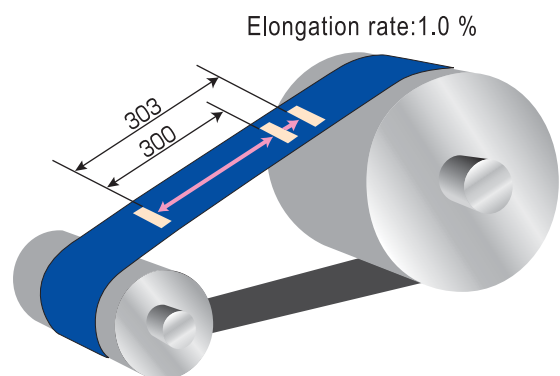
The sonic tensiometer shows the accurate tension value by calculating the natural vibration frequency proportional to the tension of the belt span.



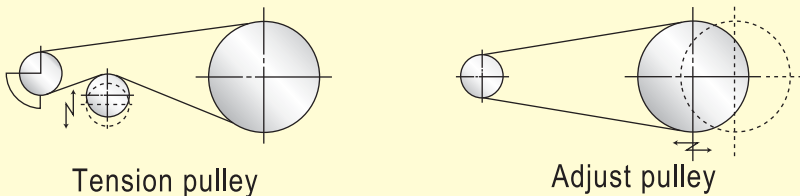
Sonic Tensiometer U-507

● Tension Mark System

Put tension marks on two locations of the belt under no-tension condition. While measuring the distance between the tension marks, stretch the belt to obtain the specified elongation rate. Rotate the belt once or twice to stretch it uniformly and check the tension marks.



■ Tension Mechanism

| Belt Series | Tension Mechanism |
|------------------|--|
| XA, A, B, D, GS, |  <p>Tension pulley Adjust pulley</p> <p>As a rule, a tension pulley or an adjusting gap is required to apply tension to the belt. The approximate adjusting gap is $\pm (\text{Belt length} \times 0.01)$.</p> |
| F50, F100 | Normally, you can use the belt in a layout with the fixed center distance. Due to tolerance, however, the load applied to the bearing may become large. It is recommended to set the adjusting gap. |
| G15, G30 | Suitable for the layout where the center distance is fixed; the tension mechanism is not needed. |
| N | Highly stretchable; you can easily attach this belt in a complicated layout without a tension mechanism. |

■ Recommended Elongation Rate

| | XA, A, B, D | GS | F50, F100 | G15, G30 | N |
|--------------------------|-------------|-------------|-------------|-------------|-------------|
| Standard elongation rate | 1.0% | 0.3% | 2.0% | 2.0% | 5.0% |
| Elongation rate range | 0.5 to 1.0% | 0.2 to 0.4% | 1.0 to 3.0% | 1.0 to 4.0% | 3.0 to 7.0% |

Note: When attaching the belt with the center distance fixed, choose the standard elongation rate or the medium value of the elongation rate range to select the belt type. Set tolerance of the inner peripheral length within the elongation rate range.

■ Belt Surface

As a pulley surface, use a surface with higher belt friction coefficient.

*[Example] SBU Type: Use a polished surface as a pulley surface.

LBU Type: Use a glossy surface as a pulley surface.

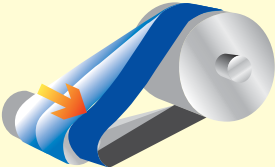

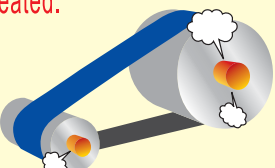
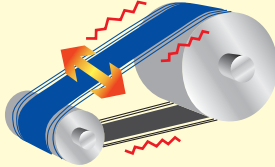
■ Others

Package SEB in a polyethylene bag used for shipping and store it in a cool dark place free from direct sunlight. Lightly wipe the belt with waste cloth impregnated with low-volatile alcohol. Then wipe it with dry waste cloth.


Measures against the Following Problems

Troubleshooting

Power Transmission

| Failure | Failure Diagnosis | Troubleshooting |
|---|---|---|
| <p>The belt comes off the pulley.</p>  | The belt deviates at start-up and then returns to normal operation. | <ul style="list-style-type: none"> ● The starting torque is too high; further tighten the belt if possible. ● Change the belt type to a high-strength one. ● Lower the starting load. |
| | Normal when the load is low; the belt comes off when the load becomes high. | <ul style="list-style-type: none"> ● The load is higher, compared with the belt effective tension; further tighten the belt if possible. ● Change the belt type to a high-strength one. ● Lower the starting load. |
| | The belt comes off even when the load is low. | <ul style="list-style-type: none"> ● Correct pulley parallelism. ● Check that the pulley does not bend. ● Check that the belt is stretched at the specified elongation rate. ● Correct the pulley shape. |
| <p>The specified speed is not achieved.</p>  | Even when further tightening the belt, the revolution speed does not increase. | <ul style="list-style-type: none"> ● Measure the pulley diameter. When the speed ratio is large, add the pitch line position to the pulley diameter. ● Measure revolution speed again. |
| <p>The bearings are excessively heated.</p>  | Check for excessive tension of the belt. | <ul style="list-style-type: none"> ● When the belt is stretched beyond the specified elongation rate, lower the rate. ● When the belt width is too large compared with the load, lower the width. |
| | The belt tension is appropriate. | <ul style="list-style-type: none"> ● Select appropriate bearings according to the bearing allowable load and revolution speed ● Check for shortage of lubricating oil. |
| <p>Belt deflection</p>  | The belt deflects to the pulley axis. (Snaking) | <ul style="list-style-type: none"> ● Correct the pulley shape. ● Check that the belt does not bend locally. ● Remove foreign mater from the belt if any. |
| | The belt deflects perpendicularly to the direction of the pulley axis. (Waving) | <ul style="list-style-type: none"> ● The vibration frequency of the machine resonates with that of the natural vibration frequency of the belt; change the belt tension. |

Complicated Layout (Pinching conveyance, etc.)




| | | |
|--|--|--|
| <p>The belt breaks</p>  | The belt breaks at the early stage of operation. | <ul style="list-style-type: none"> ● Check that the belt is not excessively stretched for installation or the belt edge is not damaged by the flame edge. |
| | The belt moves to one side and then breaks. Generally, the belt breaks when it winds around the pulley or contacts the frame. Investigate the cause. | <ul style="list-style-type: none"> ● Check that the pulley shape is correct. ● Remove the pulley flange. ● Check that the gap between the pulleys is not small and the pulleys do not squeeze together. ● Adjust parallelism of the pulleys. ● Check that the pulley shaft does not bend. ● Check that the belt is stretched at the specified elongation rate. |

For Safe Use of Products

✳️ **Before use, carefully read and follow the safety precautions below.**

For safe use, this instruction manual and the product use various symbols and signal words. After fully understanding their meanings, read the safety precautions and follow the instructions.

■ Improper use ignoring the symbols and the signal words may result in the following risks.

| Symbol and Signal Word | Severity of Risk |
|--|--|
|  DANGER | Indicates matters that may lead to imminent risk of death or serious injury if ignored or incorrectly handled. |
|  WARNING | Indicates matters that may lead to death or serious injury if ignored or incorrectly handled. |
|  CAUTION | Indicates matters that may lead to injury and physical damage if ignored or incorrectly handled. |

1 Function and Performance

DANGER

- Do not use the belt as hoisting or towing equipment.

WARNING

- Do not use the belt beyond the acceptable ranges specified in the Catalogue.
- When fire and malfunction of the control device are expected due to static electricity generating in the transmission device, use an antistatic belt. Set a neutralization apparatus in the transmission device.
- Do not use the belt for conveying unpackaged food.

2 Storage and Shipping

WARNING

- Keep fire away.

CAUTION

- When storing and shipping the belts, do not distort them excessively.
- Store the belts in a well-ventilated, low-humidity place free from direct sunlight.
The recommended storage temperature is – 10 to + 30°C.
- Store the belts in the shipping packages.

3 Installation and Daily Use

DANGER

- Be sure to put a safety cover over the rotating part including the belt; hair, gloves or clothes may get caught in the belt pulley.
- Before maintenance, inspection or replacement, be sure to turn off the switch and check that the machine stops.

WARNING

- When cleaning the belt, do not use chemicals harmful to humans.

CAUTION

- After replacing the belt with a new one, perform a test operation to adjust elongation rate and traveling of the belt.
- When abnormal noise, snaking, deviation, slipping, etc. occur, stop the belt immediately for inspection.

4 Handling Used Belts

WARNING

- Do not leave the belts near fire.

CAUTION

- Do not burn used belts; harmful gasses may be generated.
- Lawfully dispose of the used belts as industrial waste.

Since entering the new century, automation has been progressing remarkably. To develop OA (Office Automation), FA (Factory Automation) and SA (Store Automation), further sophisticated equipment is needed.

Nitta Corporation has been continuously researching and developing SEB™ (Super Endless Belt) since its appearance on the market, giving first priority to customer satisfaction and meeting the demands of the times. As a result, the superior performance of SEB has produced high reliability.

In 1996, Nitta obtained ISO 9001 certification and is ready to supply products that fit the increasingly globalized world, through the appropriate quality assurance system.

We provide various types of belts to meet any of your demands.

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